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NAVAL POSTGRADUATE SCHOOL Monterey, California





THESIS

SIMULATION OF THE UNDERWATER NUCLEAR EXPLOSION AND ITS EFFECTS

by

William Earl Miller II

JUNE 1992

Thesis Advisor:

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by

William Earl Miller II Lieutenant, United States Navy B. S., University of Missouri, Columbia, 1973

Submitted in partial fulfillment of the requirements for the degree of

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ABSTRACT

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I dedicate this work to my wife Maria and two daughters. Jolene and Steffany, for their support and understanding over the duration of this project.

I. INTRODUCTION

This thesis addresses efforts to improve simulation, using conventional high explosives and scale models, of the underwater shock environment and structural effects resulting from the underwater nuclear explosion. Simulation using scale models and small conventional charges provides valuable information without the requirement for nuclear testing, with minimal environmental impact, and at low cost. Better understanding of the physics involved impacts ship and weapons designs.

In the current atmosphere of reduced military spending in order to reap the benefits of the "Peace Dividend" resulting from the end of the cold war. the threat to U. S. Navy ships and submarines from underwater nuclear explosion would appear to be greatly reduced. However, two factors ensure the continued existence of the threat from underwater nuclear explosion:

- 1. The presence of the former Soviet Union's vast arsenal of nuclear weapons combines with economic instability to increase the likelihood of more nations gaining access to the material necessary to construct nuclear weapons.
- 2. The ceaseless march of technology worldwide dictates future growth in the number of nations attaining the particular technology necessary to build and detonate nuclear weapons.

The growing community of nuclear weapons capable nations may not posses the same restraint from the use of nuclear weapons displayed since 1945.

Given the existence of a threat from underwater nuclear explosion, the significance of this threat can be determined only if the effects are well understood. This same understanding is essential to incorporation of shock hardening in ship and submarine designs to improve survivability.

With the overall objective of improving ship and submarine survivability through better understanding of the phenomena associated with underwater explosions, the Naval Postgraduate School conducts ongoing research into underwater explosions and effects. This thesis is the result of a part of that continuing research, the first at the school related specifically to the nuclear underwater explosion.

The known characteristics of the nuclear underwater explosion, together with a discussion of modeling techniques is found in Chapter II.

Chapter III presents a comparison of the structural response of a simple cylinder subjected to side-on attack by conventional spherical charge and nuclear type pressure profiles. The doubly asymptotic boundary assumption combined with an explicit finite element method was used to perform the analysis. Results verify the need to match peak pressure and duration of the nuclear pressure-time history when designing test charges to simulate the underwater nuclear explosion.

The tapered charge, due to inherent long pressure duration, commonly generates the simulated nuclear pressure field used in model testing. Chapter IV explores the three dimensional aspects of the shock front generated by a conventional underwater tapered charge explosion. The results of analysis performed using an explicit finite element method are presented with the intent of supplementing existing knowledge of the tapered charge pressure profile which to date consists mostly of on-axis data. The results show the evolving shape of the shock front at early times and provide information on the relationship between the peak pressures measured on and off the charge axis.

As outlined in Chapter V, a computer code was written to optimize the design process for a conventional tapered high explosive charge. Starting with a desired pressure-time history and initial estimates for charge geometry and standoff distance, this program utilizes public domain optimization software to return improved design values. Although tested with a subroutine based upon an existing routine for calculating the pressure-time history of a tapered charge, this program may be coupled with other existing or future routines for calculating the tapered charge pressure-time history.

Conclusions and recommendations for further research in this area may be found in Chapter VI.

II. CHARACTERISTICS AND MODELING OF THE UNDERWATER NUCLEAR EXPLOSION

Before attempting to simulate the underwater nuclear explosion using conventional high explosive charges for scale model testing, a degree of familiarity with the shock generated by nuclear and spherical high explosive charges is warranted. This chapter, therefore, outlines the use of empirical relationships to determine the pressure-time histories generated by the two types of charges. The tremendous weight and standoff distance required for a conventional spherical charge to create a pressure profile similar to that of a nuclear charge points directly to the need for scaling.

Following a brief description of the principles used to construct scale models for underwater shock testing, these principles are applied to nuclear and conventional spherical charges. The resultant large size and standoff, even after scaling, of the conventional spherical charge, leads to the selection of the tapered charge, made of conventional high explosives, to simulate the underwater shock generated by the underwater nuclear explosion.

A. THE UNDERWATER NUCLEAR SHOCK PROFILE

The energy content, or "yield", of a nuclear explosion is commonly measured in tons of TNT equivalent, the amount of explosive energy contained in 2,000 pounds of the conventional high explosive TNT. A one kiloton (kT) device contains the energy equivalent of 1,000 tons of TNT, one megaton (MT) that of 1,000,000 tons. Although the majority of the energy released in an underwater nuclear explosion contributes to the generation of

the underwater shock wave, the extremely high temperatures (tens of millions of degrees) reached in a nuclear explosion contribute to a significant amount of energy release in the form of thermal radiation. Chemical explosions, by contrast, occur at much lower temperatures (thousands of degrees), resulting in a higher percentage of the total energy released as kinetic energy to generate the underwater shock. (Glasstone and Dolan, 1977, pp. 1-3, 6, 11)

To date, the United States has conducted five announced underwater nuclear explosions, from 1946 to 1962 (Bolt, 1976, pp. 251-274). Glasstone and Dolan (1977, pp. 268-272) provide three empirical charts to calculate the pressure-time history of an underwater nuclear explosion given the yield of the device and the standoff distance R from the explosion. From the curves of the first two charts, the maximum pressure $P_{\rm max}$ (psi) and the time constant θ (ms) are determined. The time constant equals, as in exponential decay, the time between the arrival of the shock when $P = P_{max}$ and the time at which $P = P_{max}/e \approx 0.37 P_{max}$. The pressure actually decays at a somewhat slower than exponential rate after one time constant, necessitating the third chart which plots the non-dimensional values $P(t)/P_{max}$ vs t/θ to provide an idealized pressure-time history for an underwater nuclear explosion with no bottom or surface reflection effects. Based upon these curves, Figure 1 shows the pressure time history of a 40 kT nuclear explosion at a standoff of 1,000 Figure 2 illustrates standoff. Two prominent features of the yds. underwater nuclear explosion stand out in Figure 1: the high pressure at a significant distance from the explosion, and the long decay time.

increases with yield, decreases with standoff; the duration of the shock wave increases with yield and standoff (Glasstone and Dolan, 1977, p. 269).

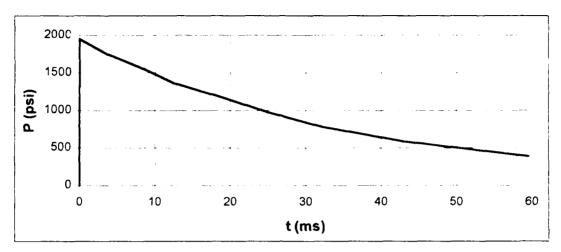


Figure 1. Pressure profile of a 40 kT nuclear charge, R = 1000 yds.

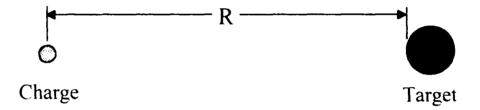


Figure 2. Measurement of standoff distance R.

In water of sufficient depth where bottom reflections are negligible or occur at a much later time, the steady pressure decay ends abruptly by the phenomenon of surface cutoff (Shin and Geers, 1991, §3.3; or Glasstone and Dolan, 1977, pp. 244-246). Figure 3 shows two paths followed by a shock wave emanating from an underwater explosion. The direct, compression wave strikes the target first with a sudden rise in pressure followed by the steady pressure decay described above. The other path shows a compression

wave striking the air-water interface and being reflected as a tension, or rarefaction wave.

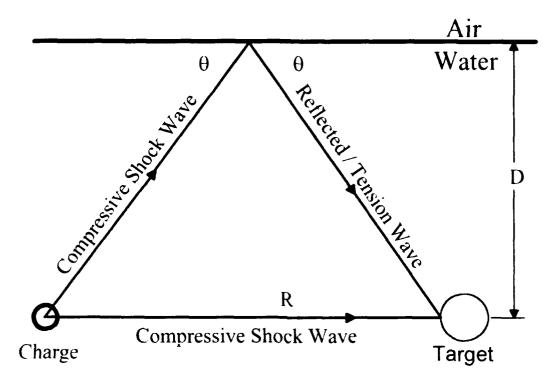


Figure 3. Paths followed by the direct and rarefaction waves.

Approximating shock speed by the speed of sound in water C_s gives the cutoff time t_s as the difference in distance traveled by the direct and rarefaction waves divided by C_s :

$$t_{co} = \frac{2\sqrt{\left(\frac{R}{2}\right)^2 + D^2} - R}{C_c}$$

The arrival of the rarefaction wave at time $t_{\rm e}$ after the arrival of the direct shock wave causes a sudden pressure drop as the remaining pressure from the compression wave is essentially canceled. Hence, if the 40 kT

nuclear charge discussed earlier is detonated at a 285 ft depth in deep water, a target at 1,000 yards and the same depth will experience $t_s=10.7$ ms using the expression on the previous page with $C_s=5$ ft/ms. The resultant pressure profile with pressure cutoff is shown in Figure 4.

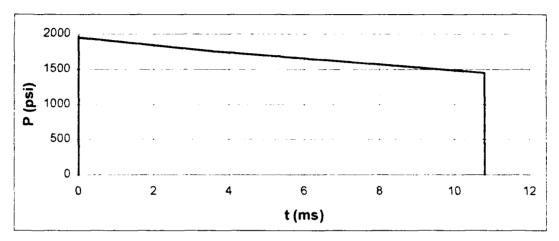


Figure 4. Pressure profile of a 40 kT nuclear charge with surface cutoff. R=1,000 yds, D=285 ft.

For an actual underwater nuclear explosion, the smooth curve of Figure 4 would be further modified by refraction of the shock wave due to salinity, currents, and temperature variation in the water media. Whereas Figure 4 depicts an instantaneous pressure rise upon arrival of the compression wave at time 0, a finite rise time would be expected. Additionally, the abrupt surface cutoff shown assumes the rarefaction wave and the compression wave travel at the same speed of sound in water. In actuality, the rarefaction wave travelling in shocked media partially overtakes the compression wave rendering a less steep pressure drop at t. For explosions occurring in shallow water, bottom reflections and retransmissions further alter the shock profile. Additional shocks may occur at later times due to the

bubble pulse resulting from explosions at depths such that the gases of the explosion expand and collapse before venting at the surface. More than three bubble pulses are unlikely due to steam condensation. (Glasstone and Dolan. 1977, pp. 56, 245, 246, 269)

Having established the general characteristics of the pressure-time history of the underwater nuclear explosion, the next section uses empirical formulas to determine the feasibility of emulating this profile using conventional high explosives of spherical shape.

B. SPHERICAL CONVENTIONAL CHARGE PROFILE

As in the case of the nuclear charge, the conventional charge of spherical or near spherical shape gives rise to a sudden pressure increase followed by exponential pressure decay for one time constant θ and somewhat slower decay thereafter. Using exponential pressure decay for an approximation, empirical studies provide the following useful relationships for determining the pressure-time history developed by a conventional high explosive of spherical or near spherical shape when detonated underwater (Shin and Geers, 1991, §3.2):

$$\begin{split} P(t) &= P_{max} e^{-\frac{t}{\theta}} \\ P_{max} &= K_1 \bigg(\frac{W^{1/3}}{R}\bigg)^{A_1} = \text{maximum pressure (psi)} \\ \theta &= K_2 W^{1/3} \bigg(\frac{W^{1/3}}{R}\bigg)^{A_2} = \text{time (ms) for P to decay to } \frac{P_{max}}{e} \end{split}$$

where

 K_1 , K_2 , A_1 , A_2 = empirical constants for a given explosive t = time (ms)

P = pressure (psi)

R = standoff(ft)

W = charge weight (lb).

Using the empirical relationships above, a charge of 27.5 thousand tons of TNT would be required to emulate the pressure- time history generated by a 40 kT underwater nuclear explosion as illustrated in Figure 5.

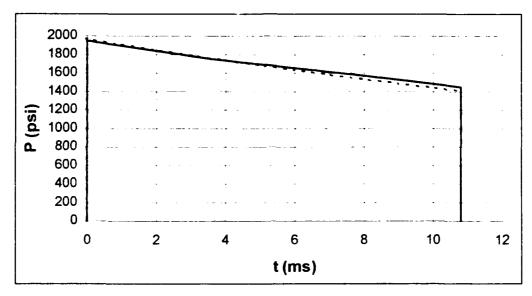


Figure 5. Comparison of 40 kT nuclear (solid line) and 27,500 ton TNT (dashed line) explosions. R=3,000 ft, D=285 ft for both charges.

The fact that 27.5 kT of TNT generates a similar pressure profile as a nuclear device of 40 kT yield is attributed to the thermal energy released by the nuclear explosion as discussed in Section II.A. Obviously, using 27.5 thousand tons of TNT to study the effects of a nuclear explosion is not practical, nor feasible. This amount of high explosive represents a volume greater than that of the Washington Monument (Lapp, 1980). Scaling laws, discussed in the next section, enable the use of scale models and charges of a more reasonable size to simulate the underwater nuclear explosion and its effects.

C. HOPKINSON SCALING

Dimensional analysis yields scaling principles which enable the use of scale models to replicate the behavior of full size objects, or prototypes. Of particular utility in the analysis of underwater explosions and effects is Hopkinson scaling. Through the use a scale factor λ , the quantities length, mass, and time are scaled as follows:

Model	Prototype	
λL	Length	L
λt	Time	t
$\lambda^3 M$	Mass	M

giving the invariant quantities:

$$ρ$$
 Density $ρ$ $σ, P$ Stress, Pressure $σ, P$ $ε$ Strain $ε$.

Some quantities, chiefly the hydrostatic loading due to gravity, are not adaptable to scaling and require additional consideration in modeling. (Shin and Geers, 1991, §4.1)

The benefits of scaling are many. By reducing standoff and charge size, tests can be conducted in small manmade ponds with little or no environmental impact. Geometrically similar models can be constructed of the same materials as the prototype to study structural response to underwater shock. Model stress and strain levels will match those of the prototype. Since the material required to build model charges and structures is equal to λ^{α} that of the prototype, model testing delivers obvious cost benefits.

Using a scale factor of λ = 1/30 to simulate the 40 kT nuclear pressure-time history discussed previously would require a spherical TNT charge of size

$$W_{\rm M} = \lambda^3 W_{\rm P} = \left(\frac{1}{30}\right)^3 \times 28.5 \times 10^3 \times tons \times 2,000 \frac{lbm}{ton} = 2,040 \ lbm.$$

The standoff required is

$$R_{\rm M} = \lambda R_{\rm F} = \frac{1}{30} \times 3,000 \text{ ft} = 100 \text{ ft}.$$

Figure 6 shows the 40 kT nuclear pressure-time history scaled using $\lambda = 1/30$ together with the pressure profile of 2.040 pounds of TNT. The only difference between this figure and Figure 5 is the time scale.

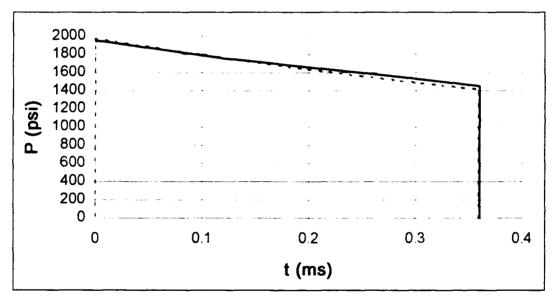


Figure 6. 2,040 lbm TNT charge (dashed line), R=100 ft, to simulate a 40 kT nuclear (solid line) explosion using a scale factor of $\lambda = 1/30$.

Although the spherical conventional charge size is now feasible, the weight and standoff required for the simulation are too great for small pond testing limited to nominal charge weights and standoffs in the tens of pounds and feet respectively. One might be tempted in scale model testing to use a

smaller charge and shorter standoff to match only the peak pressure of the nuclear profile when studying shock effects on a scale model. As shown in Figure 7, a 14 pound spherical TNT charge at a standoff of 19 ft gives the same maximum pressure as a 2040 pound charge at a standoff of 100 ft. The pressure of the lighter charge decays much more rapidly due to its smaller time constant.

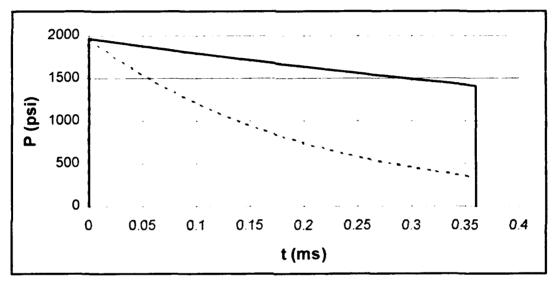


Figure 7. Pressure-time histories of a 2,040 lbm (solid line) TNT charge at R=100 ft with a 14 lbm (dashed line) TNT charge at R=19 ft.

It will be shown in Chapter III that the structural response from two pressure profiles having the same peak pressure but different duration of high pressure give rise to dramatically different structural responses. Therefore, in order to simulate the slow pressure decay of the underwater nuclear explosion using conventional charges of modest size, the shape of the conventional charge must be modified. The resulting shape is that of the tapered charge discussed in the next section.

D. TAPED CHARGE PRESSURE PROFILE

Designed to generate long duration shock waves to simulate nuclear underwater shock loading on scale models, tapered charges consist of a series of truncated cones on a common axis fitted with a detonator on the small or nose end as shown in Figure 8. Constructed in sizes ranging from a few ounces to over 15,000 pounds, the tapered charge generates a directional pressure field with maximum duration along the nose side on the charge axis. (Gordon and Davidson, 1983)

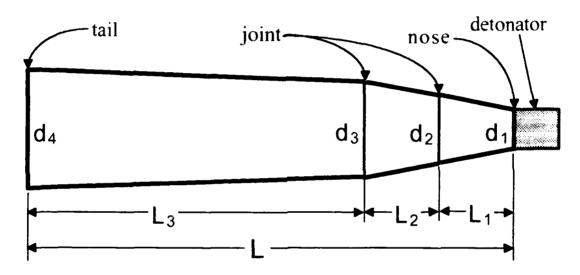


Figure 8. Geometry of the tapered charge.

For tapered and spherical charges of the same weight and at the same standoff, Figure 9 illustrates the trade-off between peak pressure and duration distinguishing the two designs. The tapered charge creates a peak pressure at a lower value than the spherical charge, followed by a more gradual pressure decline over a region called the pressure plateau. At the

end of the pressure plateau, the pressure-time history of the tapered charge gives way to exponential decay then surface cutoff.

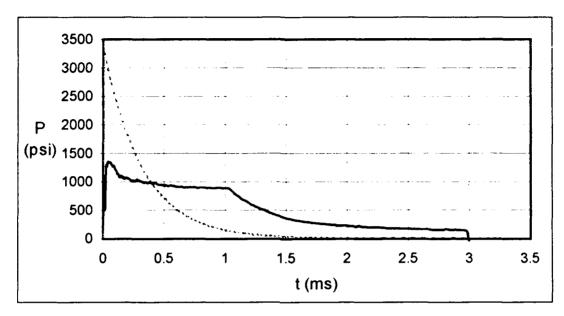


Figure 9. Pressure profiles of tapered (solid line) and spherical (dashed line) charges with the same weight and standoff.

The pressure plateau generated by the tapered charge gives an obvious advantage over the spherical charge in simulating the nuclear shock profile. The duration of the pressure plateau $t_{\rm p}$ can be determined to a first approximation by estimating the time difference between (1) travel from nose to tail along the charge axis a distance L at the detonation speed $C_{\rm p}$ then a distance L + R to the target at the speed of sound in water $C_{\rm g}$, and (2) travel from the nose to the target a distance R at speed $C_{\rm g}$. The resulting expression for pressure plateau duration is

$$\mathbf{t}_{\mathrm{p}} = \left| \frac{\mathbf{L}}{\mathbf{C}_{\mathrm{D}}} + \frac{\mathbf{L} + \mathbf{R}}{\mathbf{C}_{\mathrm{S}}} \right| - \frac{\mathbf{R}}{\mathbf{C}_{\mathrm{S}}} = \mathbf{L} \left(\frac{1}{\mathbf{C}_{\mathrm{D}}} + \frac{1}{\mathbf{C}_{\mathrm{S}}} \right)$$

The above formula predicts a plateau duration independent of standoff. As Figure 10 shows, however, the duration of the pressure plateau actually decreases somewhat with increasing standoff.

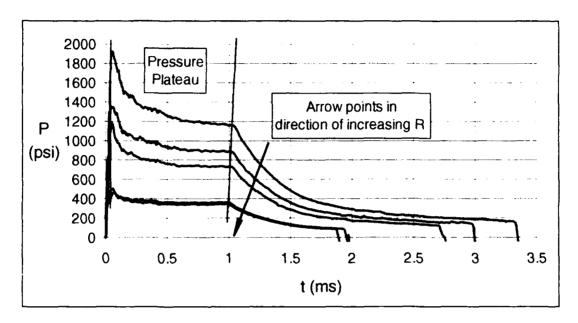


Figure 10. Tapered charge pressure profiles at varying standoff.

Figure 10 also shows the approximate 1/R relationship between peak pressure and standoff. In addition to varying the standoff to match peak pressures and the overall length to match pressure plateau duration, the segment lengths and diameters of the tapered charge can be varied to taylor the shape of the tapered charge pressure-time history to model a particular nuclear pressure profile. Design of a tapered charge involves first examining existing data for a charge design which produces a pressure-time history most nearly matching that desired. The charge design is then adjusted using computer calculations tempered with the experience of the designer. Small

scale experiments may be used to verify the design before production of a large tapered charge. (Costanzo, 1991)

Additional knowledge of the tapered explosion as well as any streamlining of the design process should improve the design of tapered charges used to simulate the underwater nuclear explosion. An application of the finite element method (FEM) to study the early time propagation of the shock generated by a tapered charge explosion is found in Chapter IV. Chapter V outlines the application of computer design optimization techniques to enhance the tapered charge design process.

III. EFFECT OF PRESSURE DURATION ON STRUCTURAL RESPONSE

As mentioned in Section II.C, if one could match only the peak pressure when conducting a simulation of the underwater nuclear attack, a spherical charge of modest size would suffice. As illustrated in this chapter, however, matching of peak pressures alone is not adequate. Comparison of the response of a simple cylindrical shell to side-on attack by a long duration, nuclear type, and a short duration, conventional type pressure profile yielded substantially different results using numerical techniques.

A. ATTACK CURVES

In order for a realistic comparison in the model testing environment, the pressure profiles used in this study were generated from two 56 lbm HBX-1 charges. The short duration pressure profile was derived from the empirical relationships of Section II.B for a spherical charge at a standoff of 20 ft. The long duration pressure profile used in this study to simulate the nuclear profile was derived from scaled tapered charge data. Figure 11 shows the two attack curves with the same peak pressure of approximately 3,400 psi but very different high pressure duration times. Each pressure-time history with corresponding standoff was entered into an existing computer code to provide underwater shock loading of a simple cylindrical aluminum shell model as described in the next section.

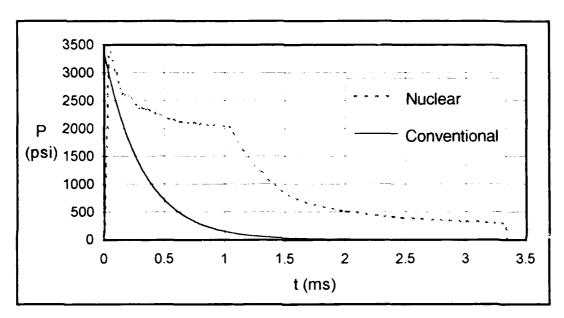


Figure 11. Two attack curves used for comparison of structural response.

B. NUMERICAL MODEL

The attack geometry for this study is shown in Figure 12. The figure illustrates the standoff for a spherical charge. Tapered charge standoff is, by convention, measured from the nose, Figure 8, to the target. The pressure profiles and standoffs from the previous section were used with a side-on attack cylindrical shell model developed by Fox (1992, pp. 60.61). The analysis was conducted using the public domain finite element method (FEM) code VEC/DYNA3D (Hallquist and Stillman, June, 1990) coupled with the boundary element method code USA (Deruntz, 1989). The USA (Underwater Shock Analyzer) code reduces the media surrounding the cylinder and the associated forces to discrete forces and masses to provide loading to the cylinder. The FEM code VEC/DYNA3D utilizes explicit time integration to provide the response of the cylinder to the applied shock

loading. The coupling of the two codes was initiated by the Naval Postgraduate School (Fox. Kwon, and Shin, 1992).

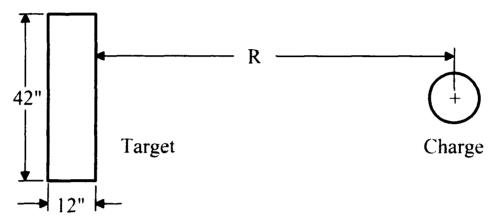


Figure 12. Attack geometry for cylindrical shell FEM experiment.

The target consisted of a 1/4" thick 6061-T6 aluminum cylinder with 1" machined and welded endplates. Material properties for the cylinder were:

 $\sigma_{y} = 40,000 \text{ psi}$ E = 10,800 kpsi

v = 0.33 $\rho = 174 \text{ lbm/ft}^{\circ}$.

Figure 13 depicts the 550 shell elements comprising the one-quarter symmetry discretization of the cylindrical shell model used in this study. A description of the theory behind the shell elements used can be found in the article by Belytschko, Lin, and Tsay (1984). Symmetric boundary conditions were applied on the yz and zx planes. The boundary element loading described previously provided the boundary conditions for the outer surface of the wet elements of the aluminum cylinder.

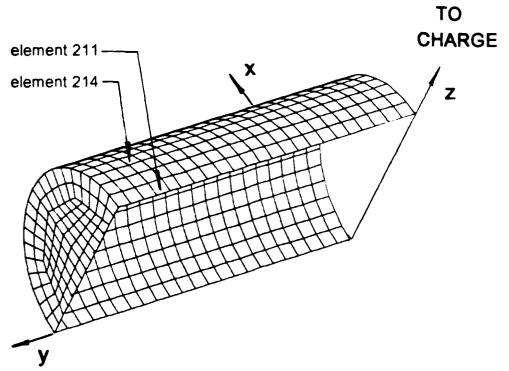


Figure 13. Quarter symmetry FEM model of simple cylindrical shell.

The aluminum was modeled as a kinematic/isotropic/elastic/plastic. In this idealization, elastic deformation occurs at stress levels lower than the yield stress with plastic deformation occurring at the yield stress. This provides a reasonable approximation of the uniaxial stress-strain curve for 6061-T6 aluminum based upon pull-test data as shown in Meyers and Murr (1981, p. 40), with the exception of no provision for failure once a maximum engineering strain of 7 to 9 per cent has been sustained. Taking 8 per cent plastic strain as a failure criterion and applying a factor of safety of 2, failure of the aluminum shell model was predicted for effective plastic strain in excess of 4 per cent Effective plastic strain ε_p is defined as (Ugural and Fenster, 1987):

$$\varepsilon_{p} = \frac{\sqrt{2}}{9} \left[\left(\varepsilon_{1} - \varepsilon_{2} \right)^{2} + \left(\varepsilon_{2} - \varepsilon_{3} \right)^{2} + \left(\varepsilon_{3} - \varepsilon_{1} \right)^{2} \right]^{1/2}$$

where ε_1 , ε_2 , and ε_3 are the true plastic strain components. Since the maximum strain-rate calculated in this study was approximately 100 in/in-sec, well below the 2000 in/in-sec required for appreciable strain-rate effects, (Meyers and Murr. 1981, p. 50), strain-rate hardening was not included in the model.

C. RESULTS

Figures 14 and 15 show the damage sustained by the cylindrical target as a result of attack by the nuclear and conventional pressure profiles with the same peak pressures. The quarter-symmetry model has been reflected about the yz and zx planes using the post-processor TAURUS (Hallquist, 1990) to provide visualization of the full model in each case. Displacements for the conventional attack of Figure 14 were scaled by a factor of 10 to better display the damage pattern. No scaling was done in Figure 15 where the damage was much more extensive due to the nuclear type attack.

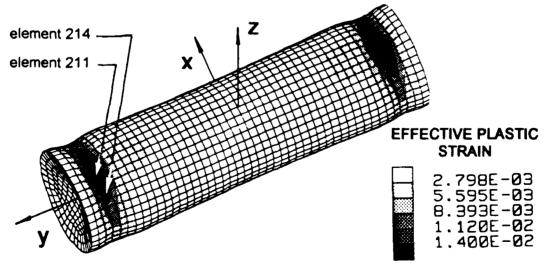


Figure 14. Effective plastic strain from conventional attack (displacements scaled by a factor of 10).

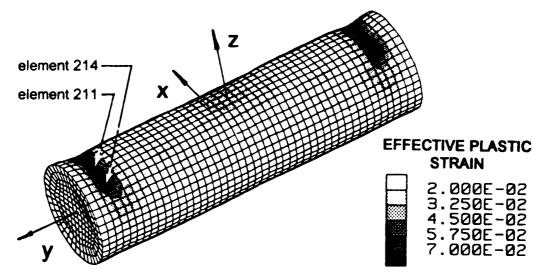


Figure 15. Effective plastic strain from nuclear attack. (No scaling of displacements)

Figure 16 illustrates the time history of effective plastic strain for the elements sustaining maximum damage from each attack. The maximum damage of 1.67 per cent effective plastic strain experienced by the conventional attack, although significant, did not exceed the failure criteria selected in the previous section. The effective plastic strain from the nuclear type attack, exceeding 4 per cent after less than 0.6 ms, indicates the prediction of catastrophic failure of the cylinder resulting from this attack based upon the numerical analysis.

Not only is the magnitude of effective plastic strain much greater for the nuclear type attack, the mode of damage is quite different. In both cases, maximum damage occurred in elements located approximately 3.2 inches from the endplate. In the conventional case, the maximum damage occurred in element 211, on the yz plane. Maximum damage in the nuclear case, however, occurred at element 214, 30 degrees off the yz plane.

however, occurred at element 214, 30 degrees off the yz plane. The locations of the two critical elements are shown on Figures 13 through 15.

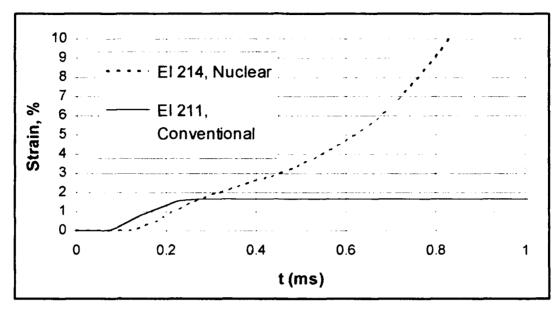


Figure 16. Plot of effective plastic strain for the elements sustaining maximum damage.

Based upon the analysis of this chapter, both the peak pressure and high pressure duration must be generated by the conventional high explosive used to simulate the underwater nuclear explosion. Due to the ability of the tapered charge to accomplish this task at a lower charge weight than the spherical charge, the studies of Chapters IV and V were conducted to enhance understanding and improve the tapered charge design process.

IV. THE TAPERED CHARGE SHOCK FRONT

Due to its ability to develop a long duration pressure profile from a modest charge weight, the tapered charge commonly provides the shock loading to simulate the underwater nuclear attack as discussed previously. In order to better understand the shock developed by tapered charges, finite element analysis (FEA) was conducted to study the shock developed by a tapered charge detonated underwater. The FEA provided information on the directional nature of the pressure-time history generated by the tapered charge. This information, specific for the charge geometry and type of explosive, can be used to determine the accuracy required to position the charge and target used in model studies of the underwater nuclear explosion.

A. FEA MODEL

Figure 17 shows the 46" x 46" x 152" quarter-symmetry FEA model used for this study. The mesh consists of 120 HBX-1 charge elements and 40.692 water elements. Appendix A provides a listing of the input file for the INGRID (Stillman and Hallquist, 1991) mesh generating program used. The dimensions of the tapered charge, corresponding to those of Figure 8. were:

 $L_1 = L_2 = 0.333 \text{ ft}$

 $L_3 = 4.333 \text{ ft}$

L = 5.000 ft

 $d_1 = 1.125 \text{ in}$

 $d_2 = 2.625$ in

 $d_3 = 4.125 in$

 $d_4 = 5.375 \text{ in}$.

Using a cast specific gravity for HBX-1 of 1.71 (Dobratz. 1981. p. 19.53) gives the charge weight of 60.1 lbm. Referring to Figure 17, symmetric boundary conditions were applied on the yz and zx planes. Non-reflective boundary conditions were applied to the remaining four planes.

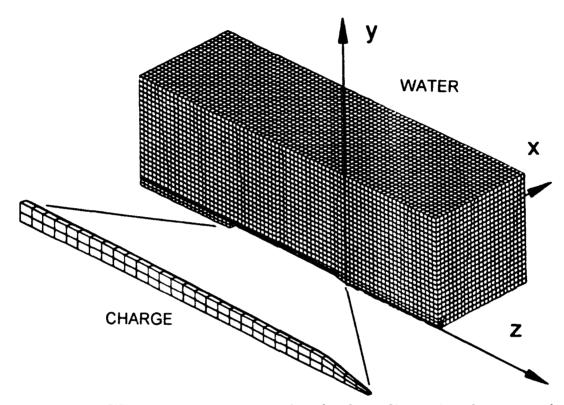


Figure 17. FEA model used to examine the three dimensional aspects of the tapered charge.

The charge and water model were analyzed using FEA program VEC/DYNA3D (Hallquist and Stillman. 1990). This is the stand-alone version of the coupled program used in Chapter III. The explosive was modeled as a high explosive burn material with the Jones-Wilks-Lee (JWL) equation of state, the water as a null material using the Gruneisen equation of state.

For the charge, the high explosive burn material model used by VEC/DYNA3D requires entry of the deconation velocity D, the Chapman-Jouget pressure $P_{\rm CJ}$, and the density ρ (Hallquist and Stillman, 1990, p. 40). The values D = 0.731 cm/ μ s, $P_{\rm CJ}$ = 0.2204 Mbar, and ρ = 1.712 gm/cm³ for HBX-1 were taken from Dobratz (1981, p. 19.53). The JWL equation of state was used to describe the pressure-volume-energy behavior of the detonation products (Dobratz, 1981, p. 8.21):

$$P = A(1 - \frac{\omega}{R_1 V})e^{-R_1 V} + B(1 - \frac{\omega}{R_2 V})e^{-R_2 V} + \frac{\omega E}{V}$$

Where

 $\boldsymbol{A},\,\boldsymbol{B},\,\boldsymbol{and}\,\,\boldsymbol{C}=\boldsymbol{linear}$ coefficients in Mbar

 R_1 , R_2 , and ω = nonlinear coefficients

 $V = \frac{v}{v_0} = \frac{volume \text{ of detonation products}}{volume \text{ of undetonated high explosive}}$

P = pressure in Mbar

E = det onation energy per unit volume in $\frac{\text{Mbar} \times \text{cm}^3}{\text{cm}^3}$.

The parameters E, A, B, R_1 , R_2 , and ω listed above, empirically derived from cylinder-test data, are required entries for use of the JWL equation of state with VEC/DYNA3D (Hallquist and Stillman, 1990, p. 89). For this study these values were taken from cylinder-test data for H-6, an explosive of similar composition to HBX-1, due to non-availability of HBX-1 data. The values used were (Dobratz, 1981, p. 8.22):

$$E = 0.103 \frac{Mbar \times cm^3}{cm^3}$$
 $A = 7.5807 Mbar$
 $B = 0.08513 Mbar$
 $R_1 = 4.9$
 $R_2 = 1.1$

 $\omega = 0.20$.

For the water, the VEC/DYNA3D null material model (Hallquist and Stillman, 1990, p. 41) requires entry of the density and an optional pressure cutoff. The value $\rho = 1.000$ gm/cm³ was used for density, and a pressure cutoff value of 6.89×10^{-9} Mbar (0.1 psi) were used since water is unable to sustain tension. The Gruneisen equation of state with cubic shock velocity -particle velocity (u_s-u_p) defines pressure p in Kbar for compressed materials as (Hallquist and Stillman, 1990, p. 91):

$$p = \frac{\rho_0 C^2 \mu \bigg[\ 1 + \bigg(1 - \frac{\gamma_0}{2} \bigg) \mu - \frac{a}{2} \mu^2 \ \bigg]}{\bigg[\ 1 - \bigg(S_1 - 1 \bigg) \mu - S_2 \frac{\mu^2}{\mu + 1} - S_3 \frac{\mu^3}{\left(\mu + 1\right)^2} \bigg]^2} + \bigg(\gamma_0 + a \mu \bigg) E$$

where

$$\mu = \frac{\rho}{\rho_0} - 1$$

$$\rho = \text{density in } \frac{gm}{cm^3}$$

$$\rho_0 = \text{standard density in } \frac{gm}{cm^3}$$

and the required parameters are

C = the intercept of the u_s - u_p curve in $\frac{cm}{\mu s}$ S_1 , S_2 , S_3 = coefficients of the slope of the u_s - u_p curve γ_0 = the Gruneisen gamma a = first order volume correction to γ_0 . E = internal energy per unit volume in $\frac{Mbar \times cm^3}{cm^3}$

The parameters C, S_1 , S_2 , and S_n , for the u_s - u_p curve were obtained from Steinberg (1987):

$$\begin{split} u_s &= C + S_1 u_p + S_2 \frac{u_p}{u_s} u_p + S_3 \left(\frac{u_p}{u_s}\right)^2 u_p \\ &= 0.148 + 2.56 u_p - 1.986 \frac{u_p}{u_s} u_p + 0.2268 \left(\frac{u_p}{u_s}\right)^2 u_p \end{split}$$

Appendix B outlines the determination of $\gamma_c = 0.4934$ and a = 1.3937, based upon the seventh order polynomial approximation for the Gruneisen gamma as a function of specific volume developed by Gurtman. Kirsch, and Hastings (1971).

B. RESULTS

The large number of elements led to a computationally intensive finite element analysis of the tapered charge underwater explosion. Running on a UNIX engineering workstation required approximately four days to perform the computations through 2 µs after detonation. Figure 18 shows representative time histories of two elements located at a standoff of 35" from the charge nose. One element is on the charge axis off the nose, the other 90 degrees off this axis. Due to the large variation in magnitude of pressures at the two locations, as will be shown in Section IV.B.2, the pressures have been normalized to better compare the general shapes of the curves.

The element located on the charge axis maintained a greater portion of its maximum peak pressure over a longer period of time than did the element located 90 degrees off the axis. This observation further supports the use as well as the orientation of the tapered charge for simulation of the underwater nuclear explosion.

Both of the curves of Figure 18 rose less rapidly than expected and displayed oscillatory behavior. Gordon and Davidson (1983) experienced similar results when analyzing a tapered pentolite charge using finite-difference techniques in two dimensions. They attributed the long rise time to three possible causes: the artificial viscosity coefficient built into their model, the mesh size, and the fact that their model was approximated

by a pointed nose. Although the model used in this study did not use a pointed nose approximation, the other two possible causes apply to this study. Fox (1992, pp. 9,10) cited mesh reflection effects as a contributing factor to instabilities when using the FEA code of this study.

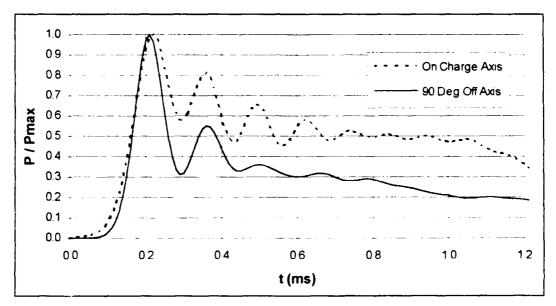


Figure 18. Normalized Pressure-time History of two elements located at R = 45 inches: on the charge axis and 90 degrees off the charge axis.

Although desirable, a finer mesh was beyond the capabilities of the machine used in this analysis. For this study, the default artificial viscosity coefficient and time integration steps (Hallquist and Stillman, 1990, p. 25) were used. Future sensitivity studies may identify values for these parameters. The mesh reflection effect appears to be a strong factor in the observed pressure oscillations. The key contributor to this problem, uneven size of adjacent elements, was aggravated in this study by the necessity to conform the shape of eight-node elements to the curvatures of the tapered

charge. The end result was fine charge elements near the nose next to relatively coarse water elements and a reversal of this effect at the tail of the charge.

Oscillations in pressure and the limited time of the pressure histories generated precluded determination of the pressure plateau duration. The remainder of this section concentrates on the shock wave as it emanates from the charge at early times and the directional nature of the peak pressures in the media surrounding the tapered charge.

1. Early Time Shape of the Shock Front

Figures 19 through 25 show a view perpendicular to the yz-plane of the water elements. The model has been reflected about the zx-plane, with charge elements removed. Figures 19 applies to time prior to detonation. Shading indicates the elements used for the plots of Section IV.B.2.

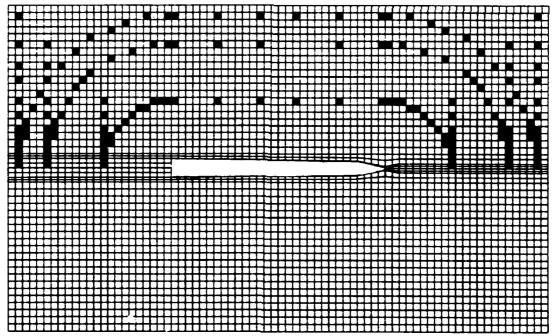


Figure 19. Water elements prior to detonation.

Figures 20 through 25 comprise a set of pressure contour plots at early times through 0.58 ms. There are five contour lines in each plot. The contours range from 1.000 psi for the sparsest dotted line to 5,000 psi for the solid line. This relatively low pressure range at such close proximity to the charge was selected to clearly define the location of the evolving shock.

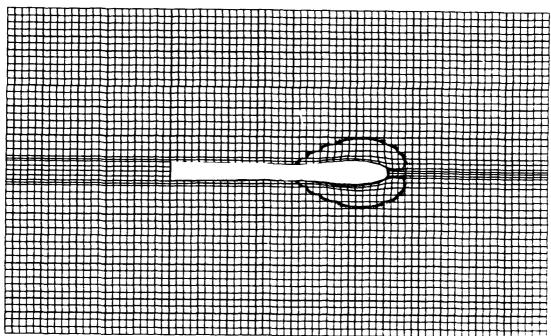


Figure 20. Pressure contour plot of water elements at t = 0.08 ms after detonation.

The effect of mesh reflection, discussed in the previous section, can be seen in Figure 20 along the charge axis to the front of the charge nose as the shock wave transmits through the media at different speeds in this region of very poor match of element sizes. The pressure contours bend inward toward the charge nose in the small element region. By 0.18 ms, Figure 21, the mesh reflection effect in front of the charge is negligible.

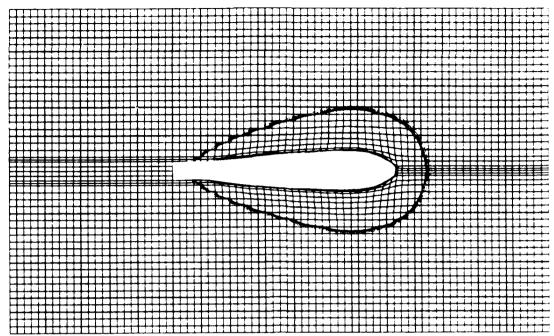


Figure 21. Pressure contour plot of water elements at t = 0.18 ms after detonation.

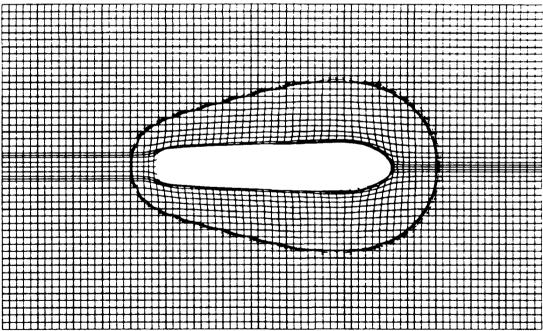


Figure 22. Pressure contour plot of water elements at t = 0.28 ms after detonation.

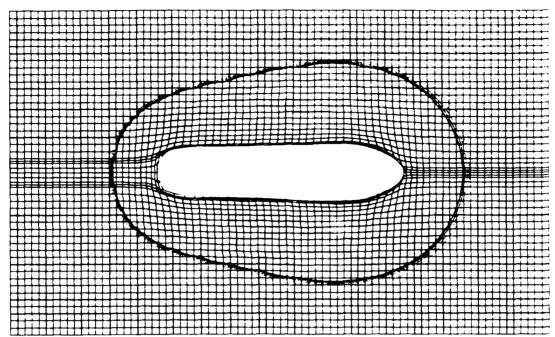


Figure 23. Pressure contour plot of water elements at t = 0.38 ms after detonation.

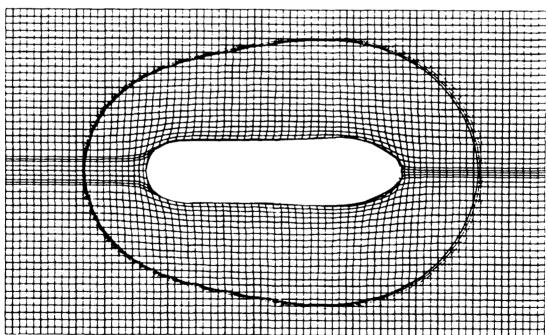


Figure 24. Pressure contour plot of water elements at t = 0.48 ms after detonation.

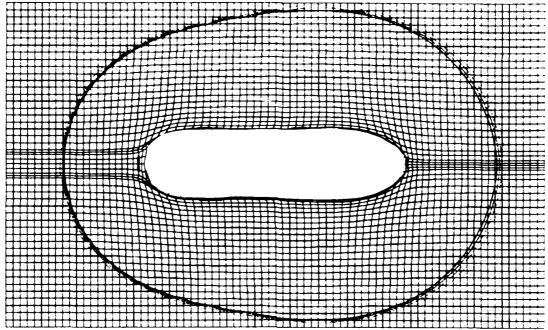


Figure 25. Pressure contour plot of water elements at t = 0.58 ms after detonation.

The shock front begins as a tear shape at early times emanating from the charge burn region and becoming nearly spherical on the charge axis off the nose. The above pressure contours show the nose portion of the evolving shock front to be nearly spherical in shape out to approximately 40 degrees off the charge axis with a radius centered at the location of the undetonated charge nose. Once the burn region reaches the tail of the charge, the aft portion of the shock front expands to nearly spherical with a smaller radius of curvature than at the forward end. The above figures clearly illustrate the shock rapidly travelling outward ahead of the expanding detonation products.

2. Directionality of Peak Pressure

This subsection examines variations in the peak pressure developed in regions surrounding the tapered charge based upon the FEA conducted. Figure 19 marks the locations of the elements whose pressure-time histories were gathered and processed to form the plots.

For the plots of this section, relative peak pressure $\boldsymbol{P}_{\rm rel}$ is defined as:

$$P_{rel} = \frac{P_{max}}{P_o}$$

Where

 $P_{\rm max}$ = maximum pressure computed for the element $P_{\rm o}$ = maximum pressure observed for the element at the same standoff and nearest the charge nose axis.

Figures accompanying the plots serve to further clarify the determination of $P_{\rm pol}$ as well as explain the geometry corresponding to each plot.

Figure 26 corresponds to Figure 27, a plot of relative peak pressure as a function of θ degrees off the charge nose axis from θ = 0 to 90 degrees, at constant standoff, for three different standoffs.

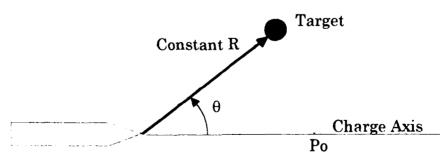


Figure 26. Constant standoff, θ degrees off charge axis.

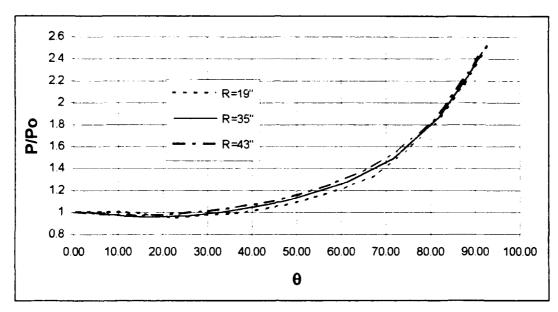


Figure 27. Relative peak pressure as a function of the angle off the charge axis at constant standoff.

For the three standoff distances of Figure 27, there is a decrease in pressure from the on-axis pressure as the off-axis angle increases from 0 to 20 degrees. This decrease, ranging from 3 per cent for R=43 inches to 5 per cent for R=15 inches, may be attributed to mesh geometry and mesh reflections. The effect of mesh geometry was caused by the centroid of each element not being at the exact standoff. This effect was minimized by applying a first order correction to each measured pressure:

$$\mathbf{P}_{\mathbf{R}} = \mathbf{P}_{\mathbf{R}} \cdot \frac{\mathbf{R}'}{\mathbf{R}}$$

Where

 P_R = pressure used for plot at the nominal standoff R $P_{R'}$ = max pressure for the given element at standoff R'

$$\mathbf{R}' = \sqrt{\mathbf{x}^2 + \mathbf{y}^2 + \mathbf{z}^2}$$

x, y, z = coordinates of the element centroid.

After approximately 20 degrees, the curves of Figure 27 rise steadily with increasing angle off the charge axis. This was to be expected due to the tradeoff between peak pressure duration and magnitude of the tapered charge. As θ increases, the target is placed nearer to the bulk of the mass of the charge. In a test situation gages must often be located off the charge axis to record the free-field pressure experienced by the target without being overly influenced by proximity to the target. The test designer often attempts to locate the gage as far off axis as possible while minimizing the deviation of the gage measurement from the on-axis values. Figure 27 indicate that, for the charge and standoffs of this study, gages could be located up to 35 degrees off the charge axis for an error in maximum peak pressure measurement of less than 5 per cent. To keep the error in measurement of plateau duration to an acceptable level, the allowable off-axis angle may lie well below the level based upon peak pressure alone.

Past 90 degrees off the front charge axis, constant standoff was replaced by constant distance y off the charge axis to examine the relative pressures experienced by elements to the side of the charge. Figure 28 illustrates the geometry involved. P_{o} for this case is taken at a standoff R=y on the axis off the charge nose as shown in the figure. Figure 29 shows relative peak pressure as a function of ξ / L off the charge axis for ξ / L=0 to 1 from nose to tail. As can be seen from the figure, relative peak pressure shows marked departure for different values of y. While the highest relative peak pressure occurred at ξ / L=0.8, the magnitude fell from 8.4 at y=19 inches to 6.2 at y=43 inches. This was likely a close-in phenomenon. It is

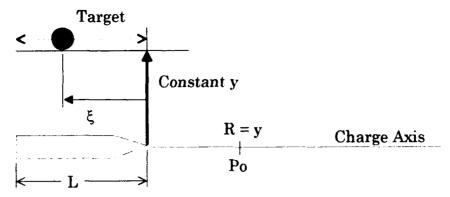


Figure 28. Constant distance off the charge axis, to the side of the charge.

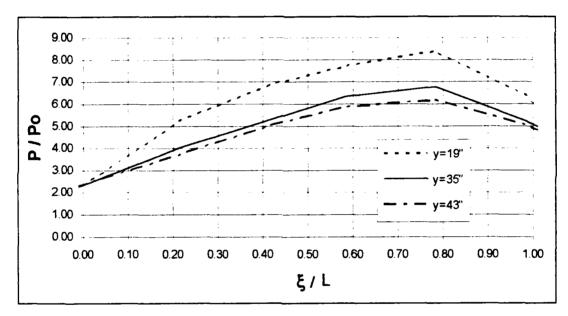


Figure 29. Relative peak pressure as a function of the fraction of the length aft of the nose at constant distance off the charge axis to the side.

expected that, at distances further removed from the charge axis than those of this study, the maximum relative peak pressure to the side of the charge will continue to fall then reach a steady value significantly lower than calculated here. Of interest is the fact that the maximum relative peak

pressure observed for elements located to the side of the charge was found at ξ / L = 0.8, significantly aft of the center of gravity location at ξ / L = 0.6. This may be due to a build-up in pressure away from the center of gravity location in the direction of the tapered charge high explosive burn.

Completing the examination of pressures encircling the charge from fore to aft, Figure 30 shows the geometry corresponding to Figure 31 plotting the variation in relative peak pressure at a constant standoff R measured from the center of the tail. The angle θ in this case is measured from 90 degrees off the rear charge axis toward the rear charge axis in order to continue proceeding in a counterclockwise direction. As in the two other cases, P_{\circ} is measured off the charge nose, in this case at a standoff equal to the constant R. As in the constant R case off the charge nose, a correction was applied to the calculated values to account for variation in standoff of the element centroids.

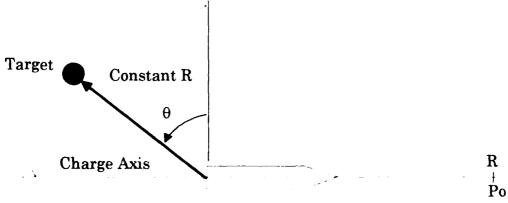


Figure 30. Constant R off the rear charge axis.

Figure 31 shows a continuation of the decrease in peak pressure for the standoffs studied until θ = 60 degrees, or 30 degrees off the charge tail

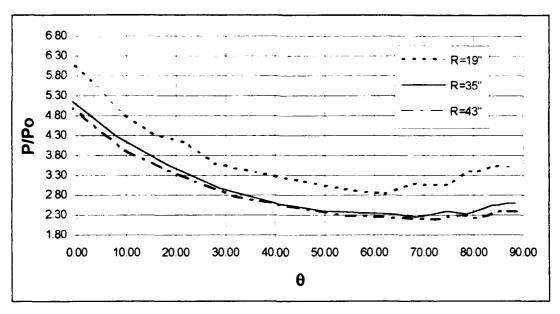


Figure 31. Relative peak pressure as a function of degrees aft of the charge.

axis followed by a slight increase to the charge axis. Here again, the unevenness of the curves near the axis may be attributed in part to mesh reflections. As in the side case, the relative pressure curves, though exhibiting similar shape, varried significantly for different standoffs, with shorter standoff corresponding to higher relative peak pressure. Though of minor interest in nuclear simmulations, the side and rear relative pressure plots are of more interest to weapons and industrial high explosive designers. The higher pressures at the tail end of the charge agree with the use of this configuration for demolition and other applications.

Of more interest in simulations is the effect of distance off axis at a constant standoff from the charge nose as illustrated in Figure 32. This configuration, somewhat easier to set up for experimental verification. yielded the plot of Figure 33 which provides information of similar utility as the constant R plot of Figure 27.

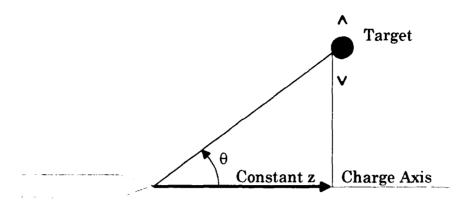


Figure 32. Constant distance from nose along charge axis.

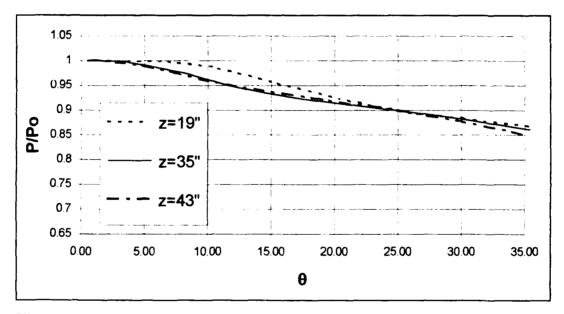


Figure 33. Relative peak pressure at constant distance along charge axis as a function of degrees off the charge axis.

Figure 33 indicates that, for the studied charge design and stand off distances, the off axis distance may be varied up to 10 degrees before exceeding a 5 per cent error in peak pressure readings. Since the allowable angle to stay within a given error tolerence decreased with range, a smaller angle would be allowed at the longer ranges used in simulations of the

underwater nuclear explosion. Having concluded the FEA of the underwater tapered charge explosion. the next chapter outlines computer optimization of a simple method to determine the pressure-time history of a tapered charge.

V. TAPERED CHARGE DESIGN OPTIMIZATION

This chapter outlines the coupling of a public domain computer optimization package ADS (Vanderplaats, 1984) and a simple tapered charge pressure-time generating program TAPER (Costanzo, 1991) to optimize the tapered charge design process. The coupling program, listed in its entirety in Appendix C, can be used with existing and future tapered charge pressure-time history generating codes to enhance the design of the tapered charges used to simulate underwater nuclear explosions.

In addition to the program in Appendix C, ADS (Automated Design Synthesis) and a pressure-time generating subroutine are required to perform tapered charge design optimization.

A. SIMPLE PRESSURE-TIME HISTORY ALGORITHM

Simpler, less computationally intensive, computer codes than that used for the finite element analysis of the previous chapter exist to predict the pressure profile of an underwater tapered charge explosion. These simpler codes are usually based upon an empirically based superposition principle.

Because the empirically based exponential approximation of Chapter II works well for spherical / near spherical charges, one method of deriving the pressure-time history of an underwater tapered charge explosion is to partition the tapered charge into subsegments as shown in Figure 34. Each subsegment is considered to be a separate charge generating its own pressure-time history. (Costanzo, 1991)

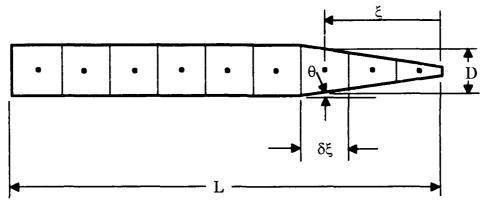


Figure 34. Tapered charge discretized into subsegments for calculation of pressure-time history using summation method.

Shocks generated by subsegments detonated after the nose subsegment travel in shocked media at faster speeds than preceding shocks, overtaking them. There is thus a summation or stacking effect of individual "wavelets" to determine the overall pressure-time history of the tapered charge underwater explosion (Costanzo. 1991):

$$P = \sum_{i=1}^{N} \frac{A_i}{r_i} e^{-\frac{I3t}{D_i}} \delta \xi$$

Where

P = pressure as a function of time

N = number of waves stacked

 A_i = empirical amplification factor. a function of θ_i

 θ_i = slope angle of subsegment

 $r_i = R + \xi_i = subsegment standoff$

R = standoff from charge nose to target

 ξ = distance from nose to subsegment midpoint

B = empirical decay constant

t = time

D_i = charge diameter at subsegment midpoint

 $\delta \xi = \text{subsegment length}$.

Figure 35 illustrates the superposition scheme for a simple tapered charge discretized into large segments.

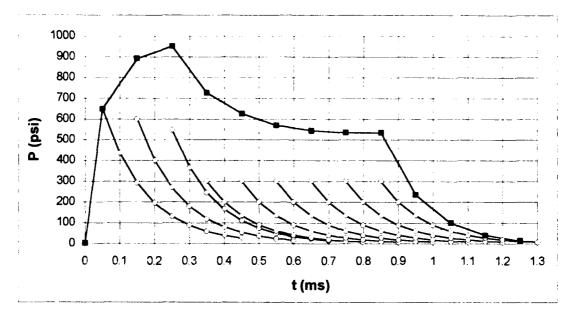


Figure 35. Summation of wavelets generated by charge subsegments to obtain resultant pressure-time history for a tapered charge.

One algorithm, using a superposition scheme and empirical data to determine the pressure-time history of a tapered charge detonated underwater is the PASCAL program TAPER written by Fred Costanzo (1991). This program was converted to a FORTRAN program then to the FORTRAN subroutine used for tapered charge design optimization. Besides a basic overhaul of the input / output, a simple provision for surface cutout was added to the original algorithm.

B. OPTIMIZATION PROBLEM

The objective of the tapered charge design optimization was to determine charge geometry, as depicted in Figure 8, and standoff required to develop a pressure-time history most nearly matching a desired pressure-time history. The average square root of the sum of the squares of the differences between the computed and desired pressures at each time

increment was selected to quantify the difference between the optimal design and desired pressure profiles. Constraints restricted the charge to increasing diameters and placed upper and lower limits on charge weight, charge dimensions, and standoff. Only designs within these limits were allowed. For a tapered charge of three segments, the optimization problem became:

minimize:
$$\sqrt{\sum_{i=1}^{N} \frac{\left(P_{i} - p_{i}\right)^{2}}{K}}, \qquad i = 1, N$$

subject to:
$$1 \text{ in } < L_i < 20 \text{ ft},$$
 $i = 1 \text{ to } 3$
 $0.75 \text{ in } < d_i < 10 \text{ in},$ $i = 1 \text{ to } 4$
 $5 \text{ ft } < R < 30 \text{ ft},$
 $25 \text{ lbm } < W < 125 \text{ lbm},$
 $d_i < d_c < d_c < d_c$

where

N = number of computed pressure-time history points

P = desired pressure at a particular time

p = computed pressure at a particular time

L = charge segment length

d = charge joint diameter

R = standoff

W = charge weight.

The main FORTRAN program DTAPOPT was written to accomplish the tapered charge design optimization using, as described previously, the ADS optimization package and the subroutine based upon the TAPER program.

C. OPTIMIZATION PROGRAM

In addition to DTAPOPT, three subroutines for use in conjunction with the main program were also written. The first. DCOMPAR, computes the square root of the average sum of the squares of the pressure differences. The second. DPTGEN, interpolates to find the desired pressure corresponding to the design pressure at a given time. This subroutine enables the comparison of the desired and design pressures at the same times. The third subroutine, DTAPWT, computes the weight of the tapered charge for evaluation of the weight constraint.

1. Required Program Input

DTAPOPT requires input from two files and the keyboard. Figure 36 shows a sample of a tapin.dat file used to input initial charge geometry, standoff, nominal length of pressure-time history to be computed, and surface cutoff time. Decimal alignment and horizontal placement on the lines is optional with one number per line only. Number translations have been written into the figure.

number of charge segments 0.5 length of first segment (ft) 1.0 length of second segment (ft) 5.0 length of third segment (ft) 1.0 first joint, or nose, diameter (in) 2.0 second joint diameter (in) 3.0 third joint diameter (in) 5.0 fourth joint, tail, diameter (in) 15.1 standoff (ft) 1.12 nominal length of computed time history (ms) 1.095 surface cutoff time (ms)

Figure 36. Sample tapin.dat file. Italics, not part of the file, indicate the meaning of each number.

Figure 37 shows a sample of the second input file, profin.dat, used to input the desired pressure profile for program DTAPOPT. Up to 1001 data points may be entered without program modification. The first time entered must be at time zero, and the last time must be greater than the nominal length of computed time history entered in tapin.dat. Decimal alignment

and horizontal placement on the lines is optional. Only one number can be used on the first line, two on the rest. Number translations added to the figure are shown in italics.

9 ndes, total number of desired pressure-time data points minus 1			
0.0	0.0	tdes(0) in msmust be zero.	pdes(0) in psi
0.04 19	950.0	tdes(1)	pdes(1)
0.119 1	755.0	tdes(2)	pdes(2)
0.278 1	560.0	tdes(3)	pdes(3)
0.417 1	365.0	tdes(4)	pdes(4)
0.635 1	170.0	tdes(5)	pdes(5)
0.834	975.0	tdes(6)	pdes(6)
1.072	780.0	tdes(7)	pdes(7)
1.120	0.0	tdes(8)	pdes(8)
3.0	0.0	tdes(9)	pdes(9)
tdes(ndes)	must be	greater than nominal length of p	-t history entered in tapin.dat

Figure 37. Portion of a sample profin.dat file. Italics, not part of the file, have been added to indicate what each number represents.

Three integers comprise required keyboard input. These numbers control the optimization method used by ADS. Vanderplaats (1985) provides more detailed instruction on method selection. Vanderplaats (1984) provides the theory behind the methods. The three numbers consist of any one number from each of three groups. The first number may be any of the following to determining the optimization strategy:

First Number	Optimization Strategy
0	Go directly to the optimizer
6	Sequential Linear Programming
7	Method of Centers (Design must be feasible)
8	Sequential Quadratic Programming
9	Sequential Convex Programming.

The second required input number may be either of the following to determine the optimizer:

Second Number	Optimizer
4	Method of Feasible Directions
5	Modified Method of Feasible Directions.

The last input number, one of the following, selects the one-dimensional search option to be used:

Third Number	One-Dimensional Search
5	Golden Section Method
6	Golden Section Method Plus
	Polynomial Interpolation
7	Bounded Polynomial Interpolation
8	Unbounded Polynomial Interpolation.

2. Program Output

Output from DTAPOPT includes one screen summarizing the optimization and an output file containing the design and interpolated desired pressure-time histories.

Figure 38 shows a sample screen from a run of DTAPOPT on a personal computer. The figure shows the execution commands followed by prompts for the three inputs, in this case the user selected the combination 8-5-7 for the strategy, optimizer, and search. The output summary then lists the initial and final charge designs as well as the average square root of the pressure differences for each case and the number of calls to the pressure-time generating routine.

```
C:\P&C\FOR\OPT:dtapopt
 ENTER ISTRAT, IOPT, IONED: 8 5 7
      INITIAL DESIGN
        LENGTHS =
                           1.000
                                      1.000
                                                5.000
        DIAMETERS =
                           1.00
                                      2.00
                                                4.00
        CHARGE WEIGHT =
                          66.0 LB
                          20.0 FT
        RANGE =
        SQRT OF AVG OF (Pdesign-Pdesired)<sup>2</sup> = 424.3 PSI
      FINAL DESIGN
        LENGTHS =
                           0.083
                                      0.083
                                                4.825
                                                                FT
                                                4.28
                                                           4.52 IN
        DIAMETERS =
                           2.52
                                      3.75
        CHARGE WEIGHT =
                          55.7 LB
                          17.4 FT
        RANGE =
        SQRT OF AVG OF (Pdesign-Pdesired)^2 = 240.3 PSI
      CALLS TO P-T HISTORY GENERATOR = 158
C:\P&C\FOR\OPT:
```

Figure 38. Sample screen output from DTAPOPT.

The output screen of Figure 38 represents an early step in the design process. The next would be to use this final design to input a more refined initial design, then run the optimization program again. For test optimizations, the square root of the average pressure difference squared was well below 100 for the "best" final design.

Figure 39 shows a portion of a sample DTAPOPT output file. The first two columns contain the calculated time and pressure, the third column contains the interpolated values of the desired pressure profile input. The data are in free format to retain maximum precision, sacrificing the readability of formatting. This output file may be readily used to create plots comparing the initial and final designs as was done in the next section of this chapter.

```
0.0000000000000000E-01 0.0000000000000E-01 0.000000000000000000E-01
2.81022269002981981E-02
                       1639.32749805998742000 1405.11134501490983000
5.62044538005963962E-02 1675.89437624031484000 1987.35262142392480000
  0.47773785730506935
                      1628.10858635031309000
                                              1658, 35094063994575000
  0.50584008420536752
                      1614.83610147863396000
                                              1636.41749525434739000
  0.53394231110566581
                      1602.96393658242482000
                                              1614.48404986874857000
  1.06788462221133162
                       900.78633515776994000
                                               899.17511224684437800
  1.09598684911162980 0.00000000000000000E-01
                                               235.12876911529235700
```

Figure 39. Sample excerpted from an output data file generated by DTAPOPT.

D. OPTIMIZATION RESULTS

The design space using the subroutine adapted from program TAPER proved to be fraught with local minima attributable discontinuities resulting from integer changes in the number of waves stacked. Several runs of DTAPOPT using different optimization methods for a particular initial design resulted in an improved design unless the initial design was optimal. The improved design was then used as the initial design for further optimization. This process was repeated from four to seven times until further optimizations failed to improve the design an appreciable amount. Each run of DTAPOPT took approximately two minutes on a personal computer of modest, 386SX, capacity. Total time to perform a tapered charge design optimization was from one to two hours.

Of the desired pressure profiles and initial designs tested, input parameter combinations 0-5-7, 8-5-7, and 9-5-7, usually produced the most improved design with the fewest calls to the pressure-time history generating

subroutine. These input numbers translate, as shown in Section V.C.1 to direct optimization, sequential quadratic programming, or sequential convex programming strategy combined with the modified method of feasible directions optimizer and a bounded polynomial interpolation one-dimensional search. For the best designs found, as mentioned in Section V.C.2, the square root of the average difference between desired and design pressures was well below 100 psi. Figure 40 shows a comparison of the pressure profile generated by an optimized design from program DTAPOPT and the corresponding desired pressure profile.

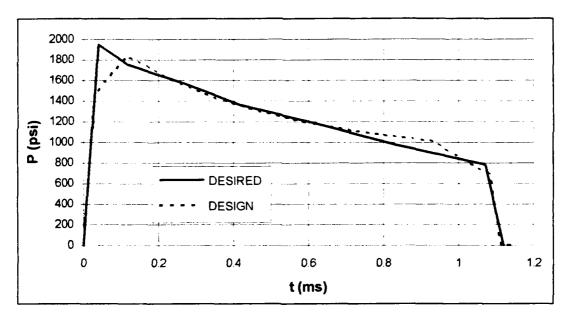


Figure 40. Pressure profile resulting from optimization compared with the corresponding desired pressure profile.

VI. CONCLUSIONS AND RECOMMENDATIONS

The boundary element / finite element analysis of the side on attack of a simple cylinder by nuclear and conventional type pressure profiles resulted in substantially different structural responses. It is therefore necessary to model the duration of the pressure plateau to adequately simulate structural response to an underwater nuclear explosion.

The finite element analysis of an underwater tapered charge explosion provided insight to the early time propagation of the shock wave and the directional variations in peak pressures developed in the surrounding media. There is need for future research, including sensitivity studies of the artificial viscosity coefficient and the time integration step, to obtain less oscillatory results to provide tapered charge pressure plateau duration information. Additionally, the computationally intensive method used lends itself more readily to supercomputer use where the mesh size may be extended far enough away from the charge form comparison with test data.

Coupling of an optimization routine with a tapered charge pressure profile generating routine provides a tool which can be used to more efficiently design tapered charges used to simulate underwater nuclear explosions. The program written for this study may be used with existing and future pressure-time history codes.

APPENDIX A: TAPERED CHARGE FEM INPUT FILE

Following is a complete listing of the input file used to perform FEM analysis on the tapered charge and water model of Chapter IV:

```
GOGO2
c Set up for DYNA3D, integrate to time 2000, TAURUS data dump interval
c high speed printer dump interval 29999.
 dn3d vec term 2000 plti 10.0 prti 29999.0
c Scale x, y. z axes from inches to cm.
 xsca 2.54 ysca 2.54 zsca 2.54
c Define material 1, type 8--High explosive burn. HBX-1:
c detonation vel 0.731 cm/us. Chapman-Jouget pres 0.2204 Mbar.
c density 1.712 gm/cc.
 mat 1 type 8 d .731 pcj .2204 ro 1.712
c Equation of state for charge: 2--JWL: c a 7.5807, b .08513, r1 4.90, r2 1.10, omega .20, e0 .103 Mbar-cc/cc.
 eos 2 a 7.5807 b .08513 r1 4.90 r2 1.10 omega 0.20 e0 0.103 endmat
c Define material 2, type 9--Null Material. Water:
c cutout pressure .1 psi (6.89e-9 Mbar), density @ 4 deg C 1.000 gm/cc.
 mat 2 type 9 pc 6.89e-9 ro 1.000
c Equation of state for water: 4--Gruneisen: c sound speed .142 cm/us @ 4 deg C, s1 2.56. s2 -1.986. s3 .2268.
c Gruneisen gamma .4934, first order vol cor'n to gamma 1.3937.
 eos 4 sp .142 s1 2.56 s2 -1.986 s3 0.2268 gamma .4934 sa 1.3937 endmat
c Define two symmetry planes by defining a point and a normal vector
c for each plane. Any point within .001 cm of a symmetry plane will be
c included in that plane's definition.
 plane 2
  0 0 0 1 0 0 .001 symm
  0 0 0 0 1 0 .001 symm
c Define detonation points in HBX-1.
 detp 1 point 0 0 0;
```

```
sd 1 cn2p 0 0 0 0 0 1
                                                                         -4.0
                                 0,5625
                                                  0.0 1.3125
 sd 3 plan 0 0 0 0 0 1
 sd 4 plan 0 0 -4 0 0 1
c Part 1: small charge cone.
start
 1 3 5;
1 3 5;
 1 3:
 -1 0 1
 -1 0 1
 0.0 - 4.0
 di 1 0 3; 1 0 3; ;
 sfi -1 -3; -1 -3; ; sd 1

sfi -1 -3; -1 -3; -1 -1; sd 3

sfi -1 -3; -1 -3; -2 -2; sd 4

d 1 1 1 2 3 2
 d 1 1 1
           3 2 2
 mate 1
c Part 2: water transition from small charge cone to square grid.
start
 1 3 5 7 9;
 1 3 5 7 9:
 1 3:
 -4 -4 0 4 4
 -4 -4 0 4 4
 0.0 - 4.0
 di 1 2 0 4 5 ; 1 2 0 4 5 ; ;
 d 2 2 0 4 4 0
 sfi -2 -4 : -2 -4 : sd 1

sfi -1 -5 : -1 -5 : -1 -1 : sd 3

sfi -1 -5 ; -1 -5 : -2 -2 ; sd 4

d 1 1 1 3 5 2
           5 3 2
 d 1 1 1
 mate 2
c Define cone and plane surfs for med charge and transition (pts 3 and
4).
 sd 8 plan 0 0 -8 0 0 1
 sd 9 cn2p 0 0 0 0 0 1
                                   1.3125
                                                   -4.0
                                                            2,0625
                                                                              -8.0
c Part 3: medium charge cone.
start
1 3 5;
1 3 5;
1 3;
 -1 0 1
 -1 0 1
 -4.0 - 8.0
```

c Define rear and front water cylinders, cone and plane surfaces for

c charge nose (part 1) and transition water (part 2).

```
di 1 0 3; 1 0 3; ; sfi -1 -3; -1 -3; ; sd 9 sfi -1 -3; -1 -3; -1 -1; sd 4 sfi -1 -3; -1 -3; -2 -2; sd 8 d 1 1 1 2 3 2
 d 1 1 1
 mate 1
end
c Part 4: medium water transition.
start 1 3 5 7 9;
 1 3 5 7 9;
1 3:
 -4 -4 0 4 4
 -4 -4 0 4 4
 -4.0 - 8.0
 di 1 2 0 4 5; 1 2 0 4 5;;
 d 2 2 0 4 4 0
 sfi -2 -4 : -2 -4 : ; sd 9

sfi -1 -5 ; -1 -5 ; -1 -1 ; sd 4

sfi -1 -5 : -1 -5 ; -2 -2 ; sd 8

d 1 1 1 3 5 2
 d \bar{1} \bar{1}
              5 3 2
 mate 2
end
c Define cones and plane for large charge and transition (pts 5 and 6).
 sd 11 cn2p 0 0 0
                                            2.0625
                                                               -8.0
                                                                          2.6875
                                                                                             -60.0
                                0 0 1
 sd 13 plan 0 0 -60
                                0 0 1
c Part 5: large charge cone.
start
 1 3 5:
 ī 3 5:
 1 27:
 -1 0 1
 -1 0 1
 -8.0 -60.0
 di 1 0 3; 1 0 3; ;

sfi -1 -3; -1 -3; ; sd 11

sfi -1 -3; -1 -3; -1 -1; sd 8

sfi -1 -3; -1 -3; -2 -2; sd 13

d 1 1 1 2 3 2
 d 1 1 1
              3 2 2
 mate 1
end
c Part 6: large water transition.
start
 1 3 5 7 9;
1 3 5 7 9;
1 27;
 -4 -4 0 4 4
 -4 -4 0 4 4
 -8.0 -60.0
 di 1 2 0 4 5 ; 1 2 0 4 5 ; ;
```

```
d 2 2 0 4 4 0

sfi -2 -4 : -2 -4 : ; sd 11

sfi -1 -5 ; -1 -5 : -1 -1 ; sd 8

sfi -1 -5 : -1 -5 : -2 -2 : sd 13
 d 1 1 1 3 5 2
           5 3 2
 d 1 1 1
 mate 2
end
c Define cylinders for front and rear water cylinders and transitions.
 sd c1 cyli 0 0 0 0 0 1
c Part 7: rear water cylinder.
start
 1 3 5;
 1 3 5:
 1 24:
 -1 0 1
 -1 0 1
 -60.0 -106.0
di 1 0 3: 1 0 3: :
sfi -1 -3: -1 -3: : sd c1
sfi -1 -3: -1 -3: -1 -1: sd 13
 d 1 1 1 2 3 2
           3 2 2
 d 1 1 1
 nrb 0 0 2 0 0 2
 mate 2
end
c Part 8: rear water transition.
start
 1 3 5 7 9;
 1 3 5 7 9;
 1 24;
 -4 -4 0 4 4
 -4 -4 0 4 4
 -60.0 -106.0
 di 1 2 0 4 5; 1 2 0 4 5;;
 d 2 2 0 4 4 0
sf 2 2 1 4 4 2 sd c1
 sfi -1 -5; -1 -5; -1 -1; sd 13
d 1 1 1 3 5 2
 d 1 1 1 5 3 2
 nrb 0 0 2 0 0 2
 mate 2
end
c Define cones and plane for water cone and transition (parts 9 and 10).
                                                                            4.0
 sd 5 cn2p 0 0 0
                         0 0 1
                                   0.5625
                                                   0.0
                                                          1.3125
 sd 7 plan 0 0 4
                         0 0 1
c Part 9: front water cone.
start
1 3 5;
1 3 5;
```

```
-1 0 1
 -1 0 1
  0.0 4.0
 di 1 0 3; 1 0 3 ; ;
 sfi -1 -3: -1 -3: : sd 5
 sfi -1 -3; -1 -3; -1 -1; sd 3
sfi -1 -3; -1 -3; -2 -2; sd 7 d 1 1 1 2 3 2 d 1 1 1 3 2 2
 mate 2
end
c Part 10: front water cone transition.
start
 1 3 5 7 9:
 1 3 5 7 9;
 1 3:
 -4 -4 0 4 4
 -4 -4 0 4 4
 0.0 4.0
 di 1 2 0 4 5 ; 1 2 0 4 5 ; ;
 d 2 2 0 4 4 0
 sfi -2 -4; -2 -4; ; sd 5
 sfi -1 -5; -1 -5; -1 -1; sd 3
 sfi -1 -5; -1 -5; -2 -2; sd 7
d 1 1 1 3 5 2
d 1 1 1 5 3 2
 mate 2
end
c Define cylinder for front water, parts 11 and 12.
sd c2 cyli 0 0 0 0 0 1
                                1.3125
c Part 11: front water cylinder.
start
1 3 5:
1 3 5;
1 22;
-1 0 1
 -1 0 i
 4.0 46.0
 di 1 0 3; 1 0 3; ;

sfi -1 -3; -1 -3; ; sd c2

sfi -1 -3; -1 -3; -1 -1; sd 7

d 1 1 1 2 3 2
           3 2 2
 d 1 1 1
 nrb 0 0 2 0 0 2
 mate 2
end
c Part 12: front water cylinder transition.
start
1 3 5 7 9;
1 3 5 7 9;
 1 22;
```

```
-4 -4 0 4 4
 -4 -4 0 4 4
 4.0 46.0
 di 1 2 0 4 5; 1 2 0 4 5;;
 d 2 2 0 4 4 0
sf 2 2 1 4 4 2 sd c2
 sfi -1 -5; -1 -5; -1 -1; sd 7
d 1 1 1 3 5 2
d 1 1 1 5 3 2
nrb 0 0 2 0 0 2
 mate 2
end
c Part 13: top water.
start
 1 24;
1 22;
1 24 54 77;
0.0 46.0
 4.0 46.0
 -106.0 -60.0 0.0 46.0
 nrb 2 0 0 2 0 0 nrb 0 2 0 0 1 0 0 1 nrb 0 0 4 0 0 4
 mate 2
end
c Part 14: side water.
start
 1 22:
 1 3;
1 24 54 77:
 4.0 46.0
 0.0 4.0
 -106.0 -60.0 0.0 46.0 nrb 2 0 0 2 0 0 nrb 0 0 1 0 0 1 nrb 0 0 4 0 0 4
 mate 2
end
end
```

APPENDIX B: GRUNEISEN GAMMA APPROXIMATION

The seventh order approximation for the Gruneisen gamma as a function of the specific volume v developed by Gurtman, Kirsch, and Hastings (1971) is:

$$\gamma(\mathbf{v}) = \mathbf{a}_0 + \mathbf{a}_1 \mathbf{v} + \mathbf{a}_2 \mathbf{v}^2 + \cdots + \mathbf{a}_7 \mathbf{v}^7$$

where

 $a_0 = 2,366.6324$

 $a_1 = -22,669.420$

 $a_2 = 91, 259.368$

 $a_3 = -200, 175.85$

 $a_1 = 258, 585.11$

 $a_5 = -196,872.84$

 $a_6 = 81,850.023$

 $a_7 = -14,342.530$

 γ = Gruneisen gamma, dimensionless

 $v = specific volume in \frac{cm^3}{gm}$.

By definition.

$$\mu = \frac{\rho}{\rho_0} - 1 = \frac{v_0}{v} - 1$$

giving

$$v = \frac{v_0}{\mu + 1} = \frac{1}{\mu + 1}$$
 for $\rho = 1$ $\frac{g}{cm^3} = \frac{1}{v_0}$.

Substituting $1/(\mu+1)$ for v into the Gurtman equation for $\mu=0$ to 0.8 in .001 increments, then using a least squares linear fit with the same intercept resulted in the following linear equation for $\gamma(\mu)$:

$$\gamma(\mu) = \gamma_0 + a\gamma = 0.4934 + 1.3937\mu$$

Figure 41 is a plot of $\gamma(\mu)$ from the Gurtman equation and the linear approximation.

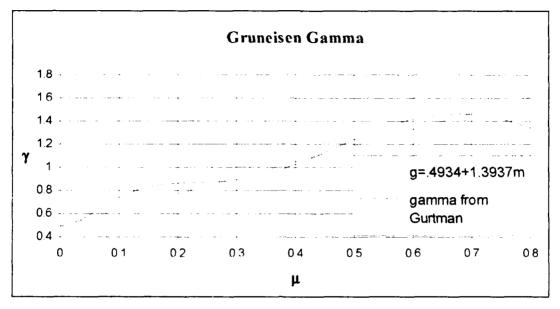


Figure 41. Comparison of $\gamma(\mu)$ from Gurtman, Kirsch, and Hastings equation with the linearized equation for $\gamma(\mu)$.

APPENDIX C: FORTRAN PROGRAM

This appendix contains a complete listing of the FORTRAN main program DTAPOPT and its supporting subroutines DCOMPAR. DPTGEN. and DTAPWT, written to optimize tapered charge design. A separate subroutine to generate pressure-time histories given tapered charge geometry and standoff distance is required, as well as the optimization package ADS.

PROGRAMMING NOTE: The program DTAPOPT and associated subroutines were written in double precision FORTRAN. The public domain version of ADS is written in single precision. ADS was converted to double precision for use with DTAPOPT. DTAPOPT and its three subroutines can be simply converted to single precision by removing the IMPLICIT NONE and DOUBLE PRECISION statements from the codes.

I. PROGRAM DTAPOPT

```
DTAPOPT
           This FORTRAN program combined with subroutines DCOMPAR.
     DPTGEN, and DTAPWT, is designed to optimize tapered charge design
     using the public domain optimization package ADS (converted to
С
     DOUBLE PRECISION by the author)
С
           --When coupled with a separate subroutine (not included)
С
     to calculate the pressure-time history of a three-segment tapered
С
           Up to ten charge segments may be used with appropriate
С
     modifications to the input files.
С
c
     PRECISION:
                             DOUBLE
С
С
     INPUT FILES:
                             TAPIN.DAT Initial Design.
                             PROFIN.DAT Desired P-T History.
С
     INTERRACTIVE INPUT:
                             Optimization options.
C
                             Named in TAPIN.DAT, plot data for computed
     OUTPUT FILE:
c
      time vs computed pressure and interpolated pressure.
c
     SCREEN OUTPUT: Starting and Optimized Designs. REQUIRED SUBROUTINES: DTAPWT Computes charge weight.
С
С
                             DPTGEN Linearly interpolates to give desired
```

```
pressure at each time output by P-T history generator.
С
                            DCOMPAR Computes the square root of the
C
      average of the square of the difference between the computed and
С
      interpolated desired pressure at each time.
C
                                     Package of subroutines which perform
c
                            ADS
c
      the optimization.
                            P-T HISTORY GENERATOR.
С
c
     AUTHOR .
                            William Earl Miller II
     MOST RECENT UPDATE:
С
                             6/16/92
      REFERENCES: (1) Vanderplaats, G. N., ADS - A FORTRAN Program for Automated Design Synthesis, Version 1.10. program
c
     REFERENCES:
C
      instructions, Naval Postgraduate School, Montery, California.
C
c
      May, 1985.
                             (2) Vanderplaats, G. N., Numerical
c
c
      Optimization Techniques for Engineering Design: With Applica-
      tions, McGraw-Hill Publishing Company, 1984.
c
     TEST P-T GENERATOR:
                            The subroutine SDTAPER, was converted to
c
     FORTRAN by the author, based upon the PASCAL program TAPER version
С
     7/27/89 by F. A. Costanzo.
C
С
     DATA INPUT FILES -- Two required:
С
       TAPIN.DAT contains 12 lines, one value per line which are read
C
       into the program. The integer and decimal data need only be in
С
       a format suitable for list-directed input assignment to INTEGER
C
c
       and DOUBLE PRECISION data types respectively. The character data
       must be in proper form for a DOS file name.
C
С
        LINE
                                                     READ TO
                                                                    DATA
С
       NUMBER
                        DESCRIPTION
                                                    VARIABLE
                                                                    TYPE
         1
С
                number of charge segments
                                                      NTAP
                                                                   integer
         2
                                                     TAP(1)
                length of charge segment (ft)
                                                                   decimal
С
         3
                                                     TAP(2)
                                                                   decimal
c
         4
                                                     TAP(3)
                                                                   decimal
С
         5
c
                diameter of charge segment (in)
                                                     DIAM(1)
                                                                   decimal
         6
                                                     DIAM(2)
                                                                   decimal
С
         7
                                                                   decimal
c
                                                     DIAM(3)
         8
                                                     DIAM(4)
                                                                   decimal
С
c
         9
                standoff (ft)
                                                      RANGE
                                                                   decimal
        10
                nominal length of time history (ms) TLEN
                                                                   decimal
С
                 used by P-T generating subroutine
C
        11
                                                      TCO
                                                                   decimal
c
                pressure cutout time (ms)
                used by P-T generating subroutine
c
                                                     NAMFIL
        12
                name of output data file to be
                                                                  character
c
С
                 created
       PROFIN.DAT contains NDES+2 lines, one integer value (NDES) on the
С
       first line, two decimal values on each of the remaining lines.
C
С
       Times must be in ascending order starting with 0.0 and extending
c
       to a time greater than TLEN entered in TAPIN.DAT above.
     LINE
                                                  READ TO
                                                                    DATA
c
    NUMBER
                     DESCRIPTION
                                                 VARIABLE
                                                                    TYPE
С
                                                                   integer
           total number of desired pressure-
                                                   NDES
С
       1
             time history data pairs minus one
С
С
           first time
                         first pressure
                                               TDES(0) PDES(0)
                                                                   decimal
C
         (must be zero)
                                               TDES(1) PDES(1)
                                                                   decimal
С
           second time
                         second pressure
С
C
С
                                           TDES(NDES) PDES(NDES) decimal
     NDES+2 NDES time NDES pressure
С
С
     INTERRACTIVE KEYBOARD INPUT--three integers required
```

```
These integers control the optimization method used by ADS.
       See Ref 1 for more complete instructions. Ref 2 for theory.
С
     Combinations 0 5 7. 8 5 \overline{7}, and 9 5 7 are recommended. Others may work well in a given design space. Using the initial design, three
c
С
     or four runs with different combinations should result in a most
C
     improved design which can then be used as the initial design for
C
     further optimization. The three integers are:
c
                                                       READ TO
    ENTRY
С
    ORDER
                                                      VARIABLE
                    DESCRIPTION
                                                                    TYPE
c
С
    first
             optimization strategy used by ADS
                                                        ISTRAT
                                                                   integer
c
              O Go directly to the optimizer
              6 Sequential Linear Programming
c
              7 Method of Centers (Design must be feasible)
c
              8 Sequential Quadratic Programming
С
            9 Sequential Convex Programming optimizer to be used by ADS 4 Method of Feasible Directions
c
   second
                                                         IOPT
                                                                   integer
С
c
              5 Modified Method of Feasible Directions
С
    third
            one dimensional search options
                                                         IONED
                                                                   integer
C
              5 Golden Section Method
c
              6 Golden Section Method Plus Polynomial Interpolation
c
              7 Bounded Polynomial Interpolation
c
              8 Unbounded Polynomial Interpolation
С
     OUTPUT FILE: Named in TAPIN.DAT, consists of NTIME+1 rows of
С
С
     three columns. Format is list-directed from DP variables.
\mathbf{c}
                                                            WRITTEN FROM
      COLUMN
С
      NUMBER
                        DESCRIPTION
                                                              VARIABLE
c
               times output from P-T GENERATOR
       one
                                                       TIME(I), I=0, NTIME
c
               P's from P-T GEN'R at each time
c
                                                      PRESS(I), I=0, NTIME
       three int. P's for each time from DPTGEN PCOMPAR(I), I=0.NTIME
c
      c
     SCREEN OUTPUT: Outputs initial and final design values plut the
c
      number of calls to the P-T History Generator.
c
     INITIAL AND FINAL VALUES
С
       DESCRIPTION
                                                            VARIABLE
c
                                                         TAP(I), I=1, NTAP
С
        lengths of tapered charge segments (ft)
        diameters of tapered charge
                                                         DIAM(I), I=0, NTAP
c
                                              (in)
                                              (1b)
                                                             WEIGHT
        charge weight
С
                                                             RANGE
        standoff
                                              (ft)
С
c
        sqrt of average sq diff of Pdesign-Pdesired
                                                              OBJ
     OPTIMIZATION EFFICIENCY
С
        number of calls to P-T generator
                                                             NCALLS
С
С
  VARIABLES
C
                                                  USED
     NAME
             DATA
                     COMMON
                                  ASSIGNED
                                                            DESCRIPTION ADS
С
C
              TYPE
                                     ΒY
                                                   BY
                                                                          arg
               DP
                                    ADS
                                                ADS only
                                                             Constr grads
                                                                            Y
c A(I,J).
С
  I=1.NRA; J=1.NCOLA
                                                                            Y
c DF(21)
              DP
                                    ADS
                                                ADS only
                                                              Obj grads
               DP
                     OPTDPA
                               TAPIN.DAT, MAIN
                                                  MAIN,
                                                            Charge diams
c DIAM(I),
                                                                            N
c I=1.NTAP+1
                                                PTGEN'R
                                                                            Y
c G(I),
               DP
                                    MAIN
                                                  ADS
                                                            Constraints
c I=1.NCON
c I
                Ι
                                    MAIN
                                                  MAIN
                                                           Local indexing
c IC(I).
                Ι
                                    ADS
                                                ADS only
                                                            Gradient ID
                                                                            Y
  I=1, NCON
c
c IDG(I).
                Ι
                                    MAIN
                                                  ADS
                                                           Constraint ID
                                                                            Y
  I=1.NCON
```

```
MAIN
                                                   ADS
c IGRAD
                Ι
                                                             Grad Calc Ctrl Y
                                                             Prog Flow Ctrl Y
c INFO
                                  MAIN.ADS
                                                 MAIN.ADS
                                                             One-D Search
c IONED
                Ι
                                     user
                                                   ADS
c IOPT
                                                   ADS
                                                               Optimizer
                                     MAIN
                                                                             Y
                Τ
                                                             ADS Print Opts Y
c IPRINT
                                     MAIN
                                                   ADS
                T
                                                   ADS
c ISTRAT
                Ι
                                     user
                                                               Strategy
                                                                              Y
                                  ADS MAIN
                                                   ADS
c IWK(I).
                Ι
                                                              Work Arrav
   I=1.NRIWK
С
               CH
                                   TAPIN.DAT
c NAMFIL
                                                   MAIN
                                                              Output File
c NCALLS
                                                   MAIN
                                                             PTGEN'R calls
                Ţ
                                     MAIN
c NCOLA
                                     MAIN
                                                   ADS
                                                             No. A columns
                T
c NCON
                                     MAIN
                                                   ADS
                                                            No. constraints Y
c NDES
                                                           Des'd plot sts-1 N
                   FORDPTGEN
                               PROFIN.DAT
                                                 DPTGEN
                                                            No. Design vars Y
c NDV
                                     MAIN
                                                   ADS
c NGT
                                                   ADS
                                     ADS
                                                              Gradient ctrl Y
                Ι
c NRA
                                     MAIN
                                                   ADS
                                                                A rows
                Ι
c NRIWK
                Ι
                                     MAIN
                                                   ADS
                                                             IWK Dimension
                                                              WK Dimension
 NRWK
                Ι
                                     MAIN
                                                   ADS
С
                       OPTI
                                               PTGEN'R, MAIN
                                                              No. Chg Segs
c NTAP
                                   TAPIN.DAT
                                                                             N
                Ι
                       OPTI
                                    PTGEN'R
                                              DPTGEN.DCOMPAR
                                                               Plt sts-l
c NTIME
                                                                             N
                T
                                                               Obj Func Val Y
c OBJ
               DP
                                     MAIN
                                                 MAIN ADS
c PCOMPAR(I). DP
                   FORDPTGEN
                                    DPTGEN
                                                 DCOMPAR
                                                             Interp'd Press N
   I=0, NDES
c
c PDES(I)
               DP
                   FORDPTGEN
                                   PROFIN. DAT
                                                  DPTGEN
                                                              Desired Press N
  I=0.NDES
С
               DP
                     OPTDPA
                                   PTGEN'R
                                               PCOMPAR.MAIN
                                                                Calc Press
c PRESS(I)
   I=0.NTIME
c
               DP
                     OPTDP
                                                  PTGEN'R
c RANGE
                               TAPIN.DAT.MAIN
                                                                 Standoff
                                                                             N
               DP
c SUMSQ
                   FORDCOMPAR
                                   DCOMPAR
                                                               Press var'n
                                                                             N
                                                   MAIN
c TAP(I)
               DP
                     OPTDPA
                               TAPIN.DAT, MAIN PTGEN'R, MAIN
                                                               Chg Seg Lth
С
   I=1.NTAP
c TCO
               DP
                     OPTDP
                                   TAPIN.DAT
                                                 PTGEN'R
                                                              Surf CO Time
               DP
                   FORDPTGEN
                                                              Des'd PT Time N
c TDES(I).
                                   PROFIN.DAT
                                                 DPTGEN
  I=0.NDES
c
c TIME(I)
               DP
                     OPTDPA
                                   PTGEN'R DPTGEN, DCOMPAR, MAIN Calc time N
С
  I=0.NTIME
С
 TLEN
               DP
                     OPTDP
                                   TAPIN.DAT
                                                  PTGEN'R
                                                              Lngth PT hist N
                                                               L lim on DV
c VLB(I),
               DP
                                    MAIN
                                                   ADS
   I=1,NDV
С
c VUB(I).
               DP
                                                   ADS
                                                               U lim on DV Y
                                    MAIN
   I=1, NDV
С
c WEIGHT
               DP
                      PASS
                                    DTAPWT
                                                   MAIN
                                                              Charge Weight N
               DP
c WK(I).
                                  ADS, MAIN
                                                   ADS
                                                               Work Arrav
                                                                              Y
  I=1.NRWK
С
c X(I).
               DP
                                  MAIN, ADS
                                                   ADS
                                                                 Des Vas
                                                                             Y
c
  I=1.NDV
С
  SUBROUTINES
c
   ADS(INFO, ISTRAT, IOPT, IONED, IPRINT, IGRAD, NDV, NCON, X, VLB, VUB, OBJ,
С
              G.IDG.NGT.IC,DF,A,NRA.NCOLA,WK.NRWK,IWK.NRIWK)
C
С
    See Ref 1 for more complete instructions. Ref 2 for theory.
c
    Simply, ADS inputs design variables, constraints, and the objective
     function for an initial design, then modifies that design,
С
     requesting the corresponding objective and constraint values from
c
С
     the calling program.
    ARGUMENT VARIABLES
c
     A(NRA,NCOLA) DP Array of constraint grads. ADS use only here. DF(NDV+1) DP Array of objective gradients. ADS use only here.
c
c
                   DP Array of constraints for current design in X
С
     G(NCON)
      G(1&2): 25\#<WEIGHT<125\#: G(3-5): DIAM(1)<DIAM(2)<DIAM(3)<DIAM(4)
```

```
IC(NGT)
                     Array of constraint ID's. NA this program
c
     IDG(NCON)
                     Array ID'ing type of constraints: 0 for nonlin ineq
С
                     =0 for ADS calculate gradients using FD.
С
     IGRAD
                     ADS flow control parameter.
     INFO
С
     IONED
                     =5.6.7.8: See input section.
С
     IOPT
                     =4,5: See input section.
С
     IPRINT
                     =0000 FOR NO ADS PRINTOUT
c
                     =0.6.7,8.9: See input section
     ISTRAT
c
                     Stores ADS I vars. Some modifiable.
С
     IWK(NRIWK)
                  T
                     Dimensioned columns of A, min NDV+1.
     NCOLA
                  T
С
     NCON
                  Ι
                     Number of constraints in G.
С
                     Number of design variables in X.
С
     NDV
                     Returned to by ADS for gradients.
     NGT
                                                         0 this program.
c
                  I Dimensioned A rows: at least NDV+1.
     NRA
С
                  I Est: 200+NDV+NCON+N+MAX(N,2*NDV).N=MAX(NDV,NCOLA)
     NRIWK
C
                  I Est: 500+10*(NDV+NCON)+NCOLA*(NCOLA+3)+N*(N/2)+1
     NRWK
c
                  DP Objective function value. SUMSQ provided by DCOMPAR
С
     OBJ
c
     VLB(NDV+1)
                  DP Array of design variable lower bounds, indices as X
                  DP Array of design variable upper bounds. indices as X
     VUB(NDV+1)
c
                  DP Array for ADS double precision variables.
     WK
С
                  DP Array of design vars. Assigned by input. then ADS. I=1.3; X(4+I)=DIAM(I), I=0.3; X(8)=RANGE
С
     X(NDV+1)
      X(I)=TAP(I), I=1,3;
С
      VLB(I)=1"
                                VLB(4+I)=0.75"
                                                              VLB(8)=5'
C
      VUB(I)=10'
                                VUB(4+I)=10"
                                                              VUB(8) = 30'
С
   DCOMPAR
c
    Communicates via COMMONS: OPTI, OPTDPA, FORDPTGEN, FORDCOMPAR
C
c
    Input variables: NTIME: PCOMPAR(I). PRESS(I). I=0.NTIME
    Output variable:
                      SUMSQ
C
   DPTGEN
C
    Communicates via COMMONS: OPTI, OPTDPA, FORDPTGEN
С
                      NTIME: TIME(I), I=0.NTIME
NDES: TDES(I). PDES(I), I=0.NDES
    Input variables:
С
С
    Output variables: PCOMPAR(I), I=1.NTIME
c
  DTAPWT
c
    Communicates via COMMONS: OPTI, OPTDPA, PASS
С
    Input variables:
                       NTAP: DIAM(I), I=0, NTAP, TAP(I), I=1, NTAP
C
    Output variables:
                       WIEGHT
C
   PRESSURE-TIME HISTORY GENERATOR
c
    Communicates via COMMONS: OPTI, OPTDP, OPTDPA
    Input variables: NTAP; RANGE; TLEN; TCO; TAP(I). I=1,NTAP; DIAM(I).
С
     I=0.NTAP.
С
    Output variables: NTIME; TIME(I), PRESS(I), I=0,NTIME
c
   C
      PROGRAM DTAPOPT
      IMPLICIT NONE
C
                                    SPECIFICATIONS FOR SUB VARIABLES
      COMMON/OPTI/NTAP, NTIME
      INTEGER
                 NTAP, NTIME
      COMMON/OPTDP/
                       RANGE.TLEN,TCO
      DOUBLE PRECISION RANGE, TLEN. TCO
      COMMON/OPTDPA/
                       TAP.
                               DIAM.
                                           TIME.
      DOUBLE PRECISION TAP(10), DIAM(0:10), TIME(0:1000), PRESS(0:1000)
      COMMON/PASS/
                       WEIGHT
      DOUBLE PRECISION WEIGHT
      COMMON/FORDPTGEN/NDES.TDES,
                                          PDES.
                                                       PCOMPAR
      INTEGER
                       NDES
      DOUBLE PRECISION
                            TDES(0:1000), PDES(0:1000), PCOMPAR(0:1000)
      COMMON/FORDCOMPAR/SUMSQ
      DOUBLE PRECISION SUMSQ
```

```
С
                                     SPECIFICATIONS FOR ADS VARIABLES
С
                                     up to 20 X's, 100 G's, 30 const grads
      INTEGER IWK(2000).IDG(100).IC(30)
      DOUBLE PRECISION X(21), VLB(21), VUB(21), G(100).DF(21). A(21.30).
     c WK(10000)
      INTEGER NRA.NCOLA, NRWK, NRIWK. IGRAD.NDV, NCON, ISTRAT. IPRINT. 10PT.
     c IONED, INFO, NGT
DOUBLE PRECISION OBJ
C
                                     SPECIFICATIONS FOR SUBROUTINES
      EXTERNAL SDTAPER
      EXTERNAL DTAPWT
      EXTERNAL DPTGEN
      EXTERNAL DCOMPAR
      EXTERNAL ADS
С
                                     SPECIFICATIONS FOR LOCAL VARIABLES
      INTEGER I.NCALLS
      CHARACTER*12 NAMFIL
С
                                     BEGIN EXECUTION
      NCALLS=0
C
                                     ADS ARRAY DIMENSIONS
      NRA=21
      NCOLA=30
      NRWK=10000
      NRIWK=2000
                                     ADS PARAMETERS
С
                      (no user provided gradients, 5 constraints)
               (# design variables determined in initial design section)
C
      IGRAD=0
      NCON=5
C
                                     INPUT INITIAL DESIGN. OUTPUT FILE.
                                     BOUND ON DESIGN VARIABLES
      OPNN(88,FILE='TAPIN.DAT',STATUS='OLD')
      RF 1D(88.*)NTAP
      ND^{ij}=2*(NTAP+1)
C
                                     1" < length of segment < 20'
      DC 99 I=1.NTAP
        READ(88,*)TAP(I)
        Y(I)=TAP(I)
        VLB(I)=1.0D0/12.0D0
        VUB(I)=20.0D0
   99 CONTINUE
С
                                     0.75" < joint diameter < 10"
      DC 100 I=1.NTAP+1
        READ(88,*)DIAM(I-1)
        X(NTAP+I)=DIAM(I-1)
        VLB(NTAP+I)=0.75D0
        ^{\text{VUB}}(\text{NTAP+I})=10.000
  100 CONTINUE
С
                                     5' < standoff < 30'
      RFAD(88,*)RANGE
      X(2*NTAP+2)=RANGE
      VL3(2*NTAP+2)=15.0D0
      VUB(2*NTAP+2)=30.0D0
                                     INPUT LENGTH OF TIME RECORD. TCO
C
      READ(88,*)TLEN
      READ(88,*)TCO
С
                                     INPUT DESIRED PRESSURE PROFILE
      READ(88,1000)NAMFIL
      CLOSE(88)
      OPEN(89, FILE=NAMFIL)
```

```
1000 FORMAT(A12)
      OPEN(88.FILE='PROFIN.DAT'.STATUS='OLD')
      READ(88.*)NDES
      DO 101 I=0.NDES
        READ(88.*)TDES(I).PDES(I)
  101 CONTINUE
      CLOSE(88)
                                    ID FIVE NONLINEAR CONSTRAINTS
C
      IDG(1)=0
      IDG(2)=0
      IDG(3)=0
      IDG(4)=0
      IDG(5)=0
                                     INPUT
C
         (no ADS print, interractive, optimizer and search options)
C
      IPRINT=0000
      PRINT*, ' ENTER ISTRAT, IOPT, IONED: '
      READ*, ISTRAT, IOPT, IONED
                                     OPTIMIZE
C
                      (0 no override. -2 default override)
C
      INFO=-2
   10 CALL ADS(INFO, ISTRAT, IOPT, IONED, IPRINT, IGRAD, NDV, NCON, X, VLB.
     C VUB.OBJ,G,IDG,NGT,IC,DF.A.NRA,NCOLA,WK,NRWK,IWK,NRIWK)
                                     IFS TO CONTROL FLOW USING ADS INFO
C
      IF(INFO.EO.1) THEN
                                     EVALUATE OBJECTIVE AND CONSTRAINTS
С
                                     ADS VARIABLES TO SDTAPER INPUT
C
        DO 102 I=1.NTAP
          TAP(I)=X(I)
        CONTINUE
  102
        DO 103 I=1, NTAP+1
          DIAM(I-1)=X(NTAP+I)
  103
        CONTINUE
        RANGE=X(2*NTAP+2)
                                     CALCULATE PRESSURE PROFILE
C
        CALL SDTAPER
        NCALLS=NCALLS+1
                                     CALCULATE WEIGHT
C
        CALL DTAPWT
                                     CORRESPONDING DESIRED PRESSURES
C
        CALL DPTGEN
                                     EVALUATE OBJECTIVE FUNCTION
C
        CALL DCOMPAR
        OBJ=SUMSQ
                                     PRINT INITIAL DESIGN DATA TO SCREEN
C
        IF(NCALLS.EQ.1) THEN
           PRINT*.'
                         INITIAL DESIGN'
           PRINT1001, (TAP(I), I=1, NTAP)
          PRINT1002, (DIAM(I), I=0, NTAP)
           PRINT1003, WEIGHT
           PRINT1005, RANGE
           PRINT1004, OBJ
          ENDIF
                                     EVALUATE CONSTRAINTS (25\# < W < 125\#)
        G(1)=(25.0D0-WEIGHT)
        G(2)=(WEIGHT-75.0D0)
                                     EVALUATE CONSTRAINTS (D1<D2<D3<D4)
        G(3)=X(4)-X(5)
        G(4)=X(5)-X(6)
        G(5)=X(6)-X(7)
```

```
GO TO 10
       ELSE
        IF(INFO.EQ.2) THEN
                                    RESERVED FOR ADS GRADIENTS
С
          GO TO 10
        ELSE
          IF(INFO.EQ.-1) THEN
C
                                    ADS OVERRIDE VALUES
                 (for no scaling, rel FD step, min |FD step|.zero)
С
            IWK(2)=0
            WK(21)=0.001D0
            WK(22)=0.0001D0
            WK(26)=0.1D0
            WK(37)=1.0D-10
            GO TO 10
          ELSE
С
                                    OPTIMIZATION COMPLETE, INFO=0
            IF(INFO.EQ.0) GO TO 20
          ENDIF
        ENDIF
      ENDIF
   20 CONTINUE
                                    RECORP RESULTANT PRESSURE PROFILES
С
      DO 104 I=0, NTIME
        WRITE(89.*) TIME(I), PRESS(I), PCOMPAR(I)
  104 CONTINUE
      CLOSE(89)
                                    PRINT DESIGN DATA TO SCREEN
С
      PRINT*
      PRINT*.'
                   FINAL DESIGN'
      PRINT1001.(TAP(I), I=1.NTAP)
 1001 FORMAT('
                                     ',3F10.3,'
                                                          FT')
                       LENGTHS =
      PRINT1002, (DIAM(I), I=0, NTAP)
 1002 FORMAT('
                       DIAMETERS = '.4F10.2, 'IN')
      PRINT1003, WEIGHT
 1003 FORMAT('
                       CHARGE WEIGHT =',F6.1,' LB')
      PRINT1005, RANGE
 1005 FORMAT('
                       RANGE = '.F10.1,' FT')
      PRINT1004.0BJ
 1004 FORMAT('
                       SQRT OF AVG OF (Pdesign-Pdesired) 2 = ', F6.1,
     c' PSI')
      PRINT*
      PRINT1006, NCALLS
                CALLS TO P-T HISTORY GENERATOR =', I4)
 1006 FORMAT('
      END
```

II. SUBROUTINE DCOMPAR

```
c SUBROUTINE DCOMPAR
c This subroutine, for use with DTAPOPT, computes the square root of
c of the average sum of the squares of pressure differences.
c PRECISION: DOUBLE
c AUTHOR: William Earl Miller II
c LAST UPDATE: 6/17/92
c INTERFACE: 4 BUSES: OPTI, OPTDPA, FORDPTGEN, FORDCOMPAR.
```

```
C
  VARIABLES
C
                       TYPE
    NAME
                              COMMON OR LOCAL
                                              I/0?
                                                       DESCRIPTION
С
   T
                         Ι
                                                       local index
c
                                  local
                                               na
                                   OPTI
   NTIME
                                               Ι
                                                      calculated t
                         T
c
   PCOMPAR(I.I=0.NTIME) DP
                                 FORDPTGEN
С
                                               Ι
                                                    intp'd desired P
                        DP
                                  OPTDPA
                                                      calculated P
   PRESS(I, I=0, NTIME)
                                               I
С
                        DP
                                FORDCOMPAR
                                              0
                                                   value to be opt'd
c
  SUBROUTINE DCOMPAR
     IMPLICIT NONE
C
                                SPECIFICATIONS FOR GLOBAL VARIABLES
     COMMON/OPTI/NTAP, NTIME
                NTAP, NTIME
     INTEGER
     COMMON/OPTDPA/
                            DIAM.
                                       TIME.
                                                   PRESS
                     TAP.
     DOUBLE PRECISION TAP(10), DIAM(0:10).TIME(0:1000).PRESS(0:1000)
     COMMON/FORDPTGEN/NDES, TDES,
                                      PDES.
                                                  PCOMPAR
     INTEGER
                     NDES
     DOUBLE PRECISION
                          TDES(0:1000), PDES(0:1000), PCOMPAR(0:1000)
     COMMON/FORDCOMPAR/SUMSQ
     DOUBLE PRECISION SUMSQ
C
                                SPECIFICATIONS FOR LOCAL VARIABLE
     INTEGER I
C
                                BEGIN EXECUTION
     SUMSQ=0.0D0
     DO 99 I=0.NTIME
       SUMSO=SUMSQ+(PCOMPAR(I)-PRESS(I))*(PCOMPAR(I)-PRESS(I))
  99 CONTINUE
     SUMSO=SORT(SUMSQ/(NTIME+1))
     RETURN
     END
III. SUBROUTINE DPTGEN
  SUBROUTINE DPTGEN
C
       This subroutine, for use with DTAPOPT. interpolates the input
С
  desired pressure-time history to find the desired pressure at each
С
 time computed by the P-T generator.
C
c - - - - - - -
 PRECISION:
             DOUBLE
С
  AUTHOR:
               William Earl Miller II
C
  LAST UPDATE: 6/17/92
С
  INTERFACE:
               3 BUSES: OPTI, OPTDPA, FORDPTGEN
С
С
  VARIABLES
С
    NAME
                        TYPE COMMON OR LOCAL I/O?
                                                     DESCRIPTION
C
                                  local
   Ι
                         Ι
                                                     local index
С
                                             na
С
   J
                                  local
                                              na
                                                    local index
   NDES
                                FORDPTGEN
С
                          Ι
                                              Ι
                                                   No. input pts - 1
c
   NTIME
                          T
                                  OPTI
                                              Ι
                                                   No. calc pts - 1
   PCOMPAR(I), I=0, NTIME DP
                                FORDPTGEN
                                              0
                                                   Int Desired Press
c
   PDES(I), I=0,NDES
TDES(I), I=0,NDES
TIME(I), I=0,NTIME
                                                    Input pressure
                        DP
                                FORDPTGEN
                                              Ι
С
                         DP
                                FORDPTGEN
                                              I
                                                      Input time
С
                     DP
                                 OPTDPA
                                              Ι
                                                     Computed time
С
 С
     SUBROUTINE DPTGEN
     IMPLICIT NONE
C
                               SPECIFICATIONS FOR GLOBAL VARIABLES
```

COMMON/OPTI/NTAP, NTIME

```
INTEGER
                    NTAP.NTIME
      COMMON/OPTDPA/
                         TAP.
                                   DIAM.
                                               TIME.
                                                              PRESS
      DOUBLE PRECISION TAP(10), DIAM(0:10), TIME(0:1000), PRESS(0:1000)
      COMMON/FORDPTGEN/NDES, TDES,
                                              PDES.
                                                             PCOMPAR
      INTEGER
                         NDES
      DOUBLE PRECISION
                               TDES(0:1000).PDES(0:1000).PCOMPAR(0:1000)
C
                                      SPECIFICATIONS FOR LOCAL VARIABLES
      INTEGER I,J
С
                                      BEGIN EXECUTION
      J=0
      IF((ABS(TIME(J)).GE.1.0D-13).AND.(ABS(TDES(J)).GE.1.0D-13)) THEN
         PRINT* , 'INPUT PRESSURE PROFILE START TIME NOT ZERO'
         STOP
        ELSE
         TIME(J)=TDES(J)
      ENDIF
      DO 100 I=0.NTIME
         IF(TIME(1).GE.TDES(J)) THEN
           IF(TIME(I), LE, TDES(J+1)) THEN
              \texttt{PCOMPAR}(I) = \texttt{PDES}(J) + ((\texttt{TIME}(I) - \texttt{TDES}(J)) / (\texttt{TDES}(J+1) - \texttt{TDES}(J))) 
                           *(PDES(J+1)-PDES(J))
     C
             GO TO 100
           ENDIF
         ENDIF
         J=J+1
         IF(J.EQ.NDES+1) THEN
           PRINT*.'OUT OF INPUT PLOT POINTS'
           STOP
          ELSE
           GO TO 1
         ENDIF
  100 CONTINUE
      RETURN
      END
```

IV. SUBROUTINE DTAPWT

```
SUBROUTINE DTAPWT
С
        This subroutine. for use with DTAPOPT, calculates the weight
С
С
    of a tapered charge.
С
    PRECISION:
                DOUBLE
c
                William Earl Miller II
    AUTHOR:
С
    LAST UPDATE: 6/17/92
С
    INTERFACE: 3 BUSES: OPTI, OPTDPA, PASS
c
   С
    VARIABLES FROM COMMON STATEMENTS
C
                 TYPE
                       COMMON OR LOCAL I/O?
                                               DESCRIPTION
   NAME
С
    DIAM(I), I=0, NTAP DP
                           OPTDPA
                                        Ι
                                               Chg Diams (in)
С
                            local
                                                local index
С
                                        na
С
    NTAP
                            OPTI
                                        Ι
                                                No. Chg Segs
                  DP
                                                    Ρĭ
С
    PΙ
                            local
                                        na
                  DP
                                             H20 dens (1bm/ft^3)
С
    RHO
                           local
                                        na
                                               Sp Grav of Chg
                  DP
    SGRAV
                           local
                                        na
С
                                             Length of Seg (ft)
    TAP(I), I=1.NTAP DP
                           OPTDPA
                                        I
С
                  DP
                                                 Charge Vol
С
    VOL
                            local
                                        na
                  DP
    WEIGHT
                                               Charge Wt (1bm)
С
                            PASS
                                        na
  SUBROUTINE DTAPWT
```

```
IMPLICIT NONE
                                         SPECIFICATIONS FOR GLOBAL VARIABLES
С
      COMMON/OPTI/NTAP, NTIME
      INTEGER
                   NTAP, NTIME
                                              TIME.
                                                             PRESS
                                  DIAM.
      COMMON/OPTDPA/
                       TAP.
      DOUBLE PRECISION TAP(10), DIAM(0:10), TIME(0:1000), PRESS(0:1000)
                        WEIGHT
      COMMON/PASS/
      DOUBLE PRECISION WEIGHT
                                         SPECIFICATIONS FOR LOCAL VARIABLES
С
      DOUBLE PRECISION PI, RHO, SGRAV, VOL
       INTEGER I
                                         BEGIN EXECUTION
С
       PI=4.0D0*ATAN(1.0D0)
      RHO = 62.32D0
       SGRAV= 1.712D0
       VOL=0.0D0
       DO 101 I=1, NTAP
       \label{eq:vol_vol_vol_vol_vol_vol_vol_vol_vol} Vol=Vol+PI*TAP(I)*(DIAM(I-1)*DIAM(I-1)*DIAM(I)*DIAM(I)
      c + DIAM(I-1)*DIAM(I))/1728.000
  101 CONTINUE
       WEIGHT=VOL*SGRAV*RHO
       RETURN
       END
```

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